## DRAWING INDEX

AC-CWMS-SD-00	DRAWING INDEX AND NOTES	<u>NC</u>
AC-CWMS-SD-01	FLUSHING POINT AND INSPECTION OPENING DETAILS	1.
AC-CWMS-SD-02	PROPERTY CONNECTION DETAILS	
AC-CWMS-SD-03	FLUSHING POINT AND PROPERTY CONNECTION DETAILS	
AC-CWMS-SD-04	MAINTENANCE HOLE DN1050 TO DN1500	2.
AC-CWMS-SD-05	DROP MAINTENANCE HOLE DETAILS	
AC-CWMS-SD-06	MAINTENANCE HOLE JUNCTION DETAILS	_
AC-CWMS-SD-07	SUBMERSIBLE PUMPING STATION PLAN AND SECTION	3.
AC-CWMS-SD-08	PUMP STATION LID DETAIL	
AC-CWMS-SD-09	PUMP STATION SWITCHBOARD	,
AC-CWMS-SD-10	VENT AND BASE DETAIL	4.
AC-CWMS-SD-11	LAGOON TRANSFER PIPE DETAIL	5.
AC-CWMS-SD-12	STORAGE LAGOON OVERFLOW DETAIL	
AC-CWMS-SD-13	WWTP SCREEN DETAIL	6.
AC-CWMS-SD-14	LAGOON FENCE	0.
AC-CWMS-SD-15	MARKER POST AND WARNING SIGN DETAIL	
AC-CWMS-SD-16	VALVE DETAILS	
AC-CWMS-SD-17	EXCAVATION, EMBEDMENT, PIPE COVER AND TRENCH FILL [	DETAILS
AC-CWMS-SD-18	FLOATING INTAKE DETAIL	
AC-CWMS-SD-19	TYPICAL VACUUM COLLECTION PIT	
AC-CWMS-SD-20	TYPICAL VACUUM PUMP STATION	

### NOTES:

- IT IS THE RESPONSIBILITY OF THE INDIVIDUAL TO ENSURE THAT THEY ARE USING THE CURRENT VERSION OF THESE DRAWINGS. ALEXANDRINA COUNCIL ACCEPTS NO LIABILITY FOR ISSUES ARISING FROM THE USE OF SUPERSEDED DRAWINGS.
- THESE DRAWINGS MAY NOT SUIT ALL APPLICATIONS. ANY PROPOSED ALTERATIONS TO THESE DRAWINGS SHOULD BE REFERRED TO ALEXANDRINA COUNCIL FOR APPROVAL.
- ANY INCONSISTENCIES OR OMISSIONS IN THESE DRAWINGS SHOULD BE BROUGHT TO THE ATTENTION OF ALEXANDRINA COUNCIL FOR CLARIFICATION OR AMENDMENT.
- PRINTED COPIES OF THESE DRAWINGS ARE UNCONTROLLED.
- THE USE OF THESE STANDARD DRAWINGS DOES NOT NEGATE THE DESIGNERS RESPONSIBILITY TO ENSURE THAT THE DESIGN IS SAFE AND FIT FOR PURPOSE.
- THESE DRAWINGS ARE INTENDED AS A GUIDE ONLY. IT IS THE DESIGNERS RESPONSIBILITY TO INCLUDE ANY RELEVANT PROJECT-SPECIFIC DETAIL OR INFORMATION.
  - 7. THE ALEXANDRINA COUNCIL DOES NOT ACCEPT PRIVATE PUMPING SYSTEMS AS A METHOD OF DISCHARGE INTO THE GREATER SEWERAGE NETWORK. ALLOTMENT CONNECTION INTO SEWERAGE NETWORK SHALL BE VIA GRAVITY CONNECTION ONLY.

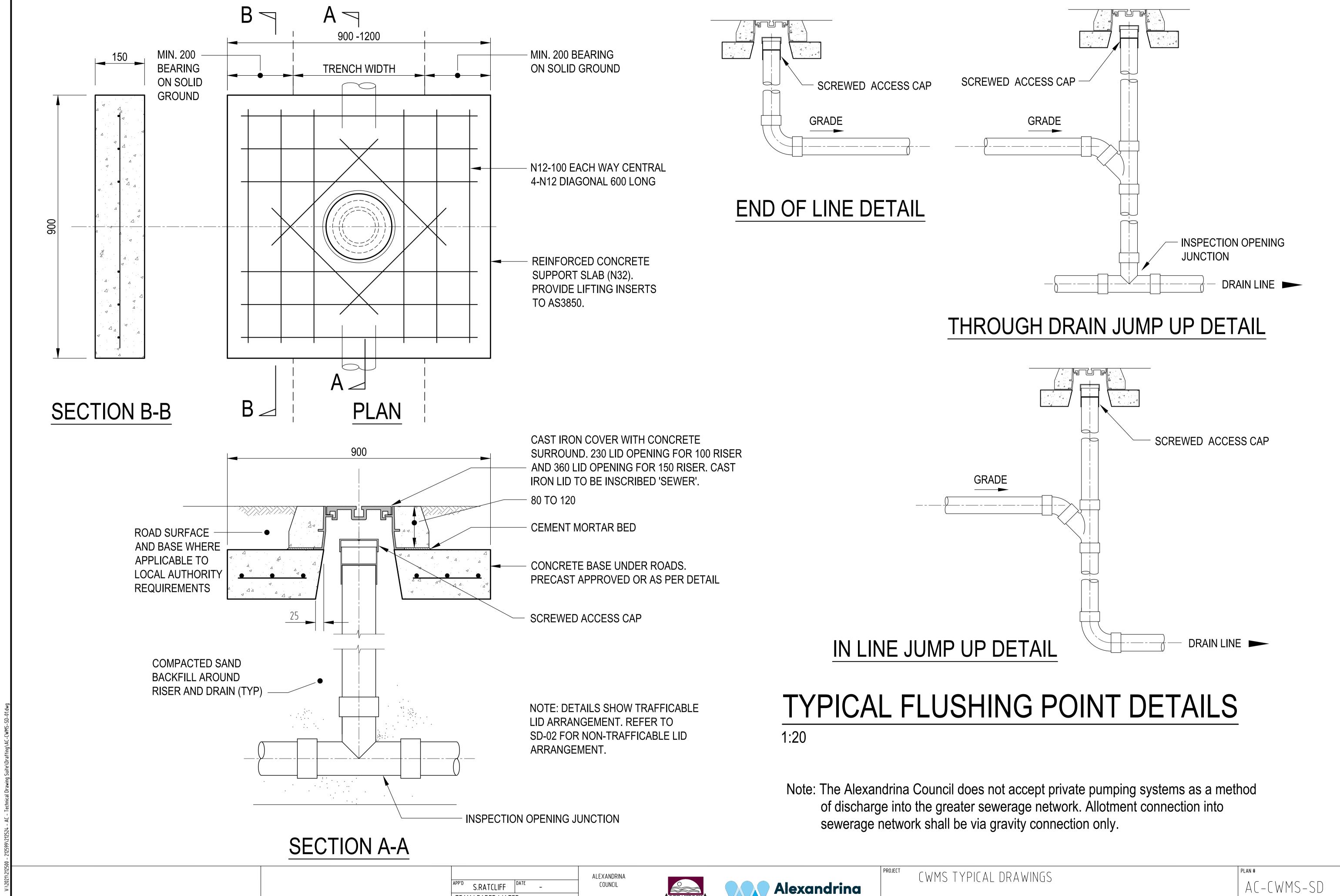


COUNCIL

11 Cadell Street



PROJECT	CWMS TYPICAL DRAWINGS	PLAN #	
	CWITS LIFICAL DRAWINGS	AC-CWMS-SD	
TITLE	DRAWING INDEX AND NOTES	SHEET REV	



Wastewater

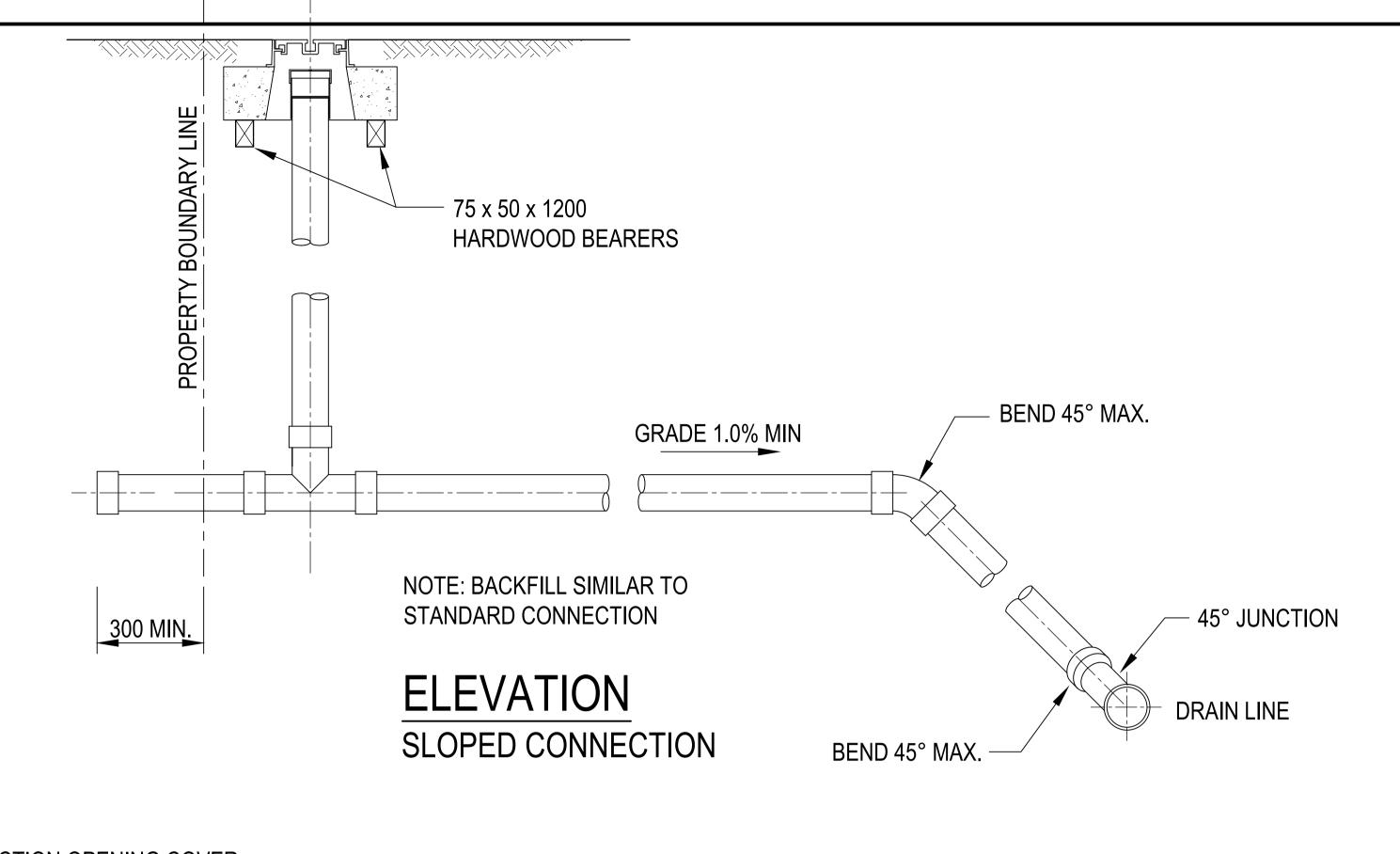
FLUSHING POINT AND INSPECTION OPENING DETAILS

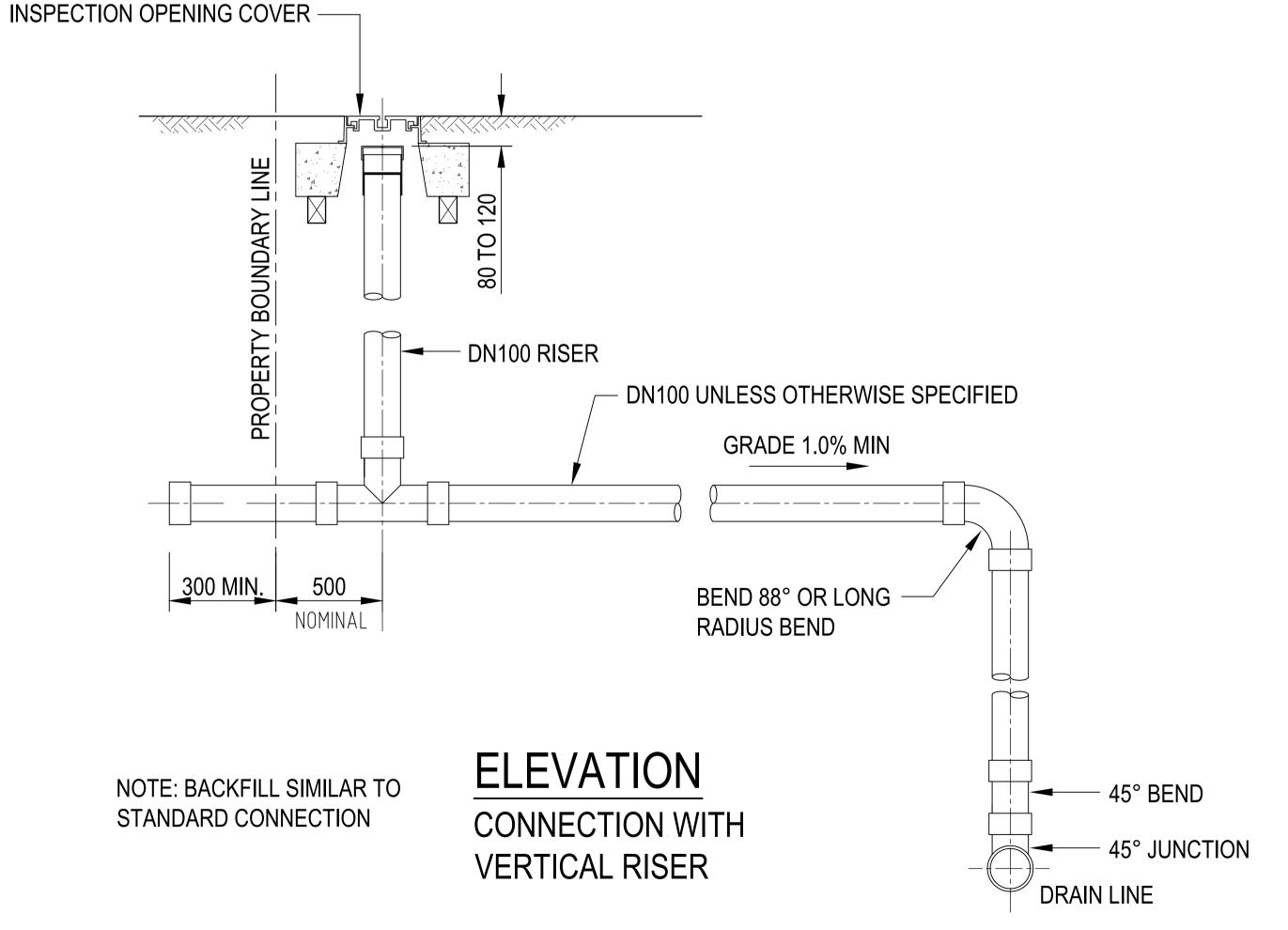
TEAM LEADER WATER

INFRASTRUCTURE

Ph:(08) 8555 7000 11 Cadell Street PO Box 21

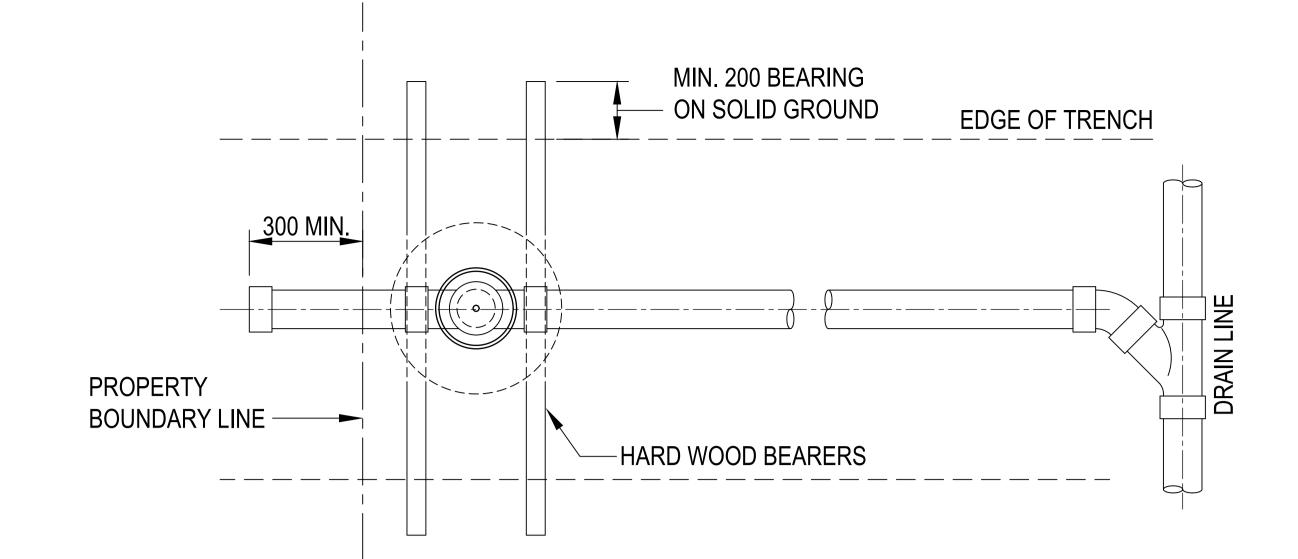
G00LWA SA 5214



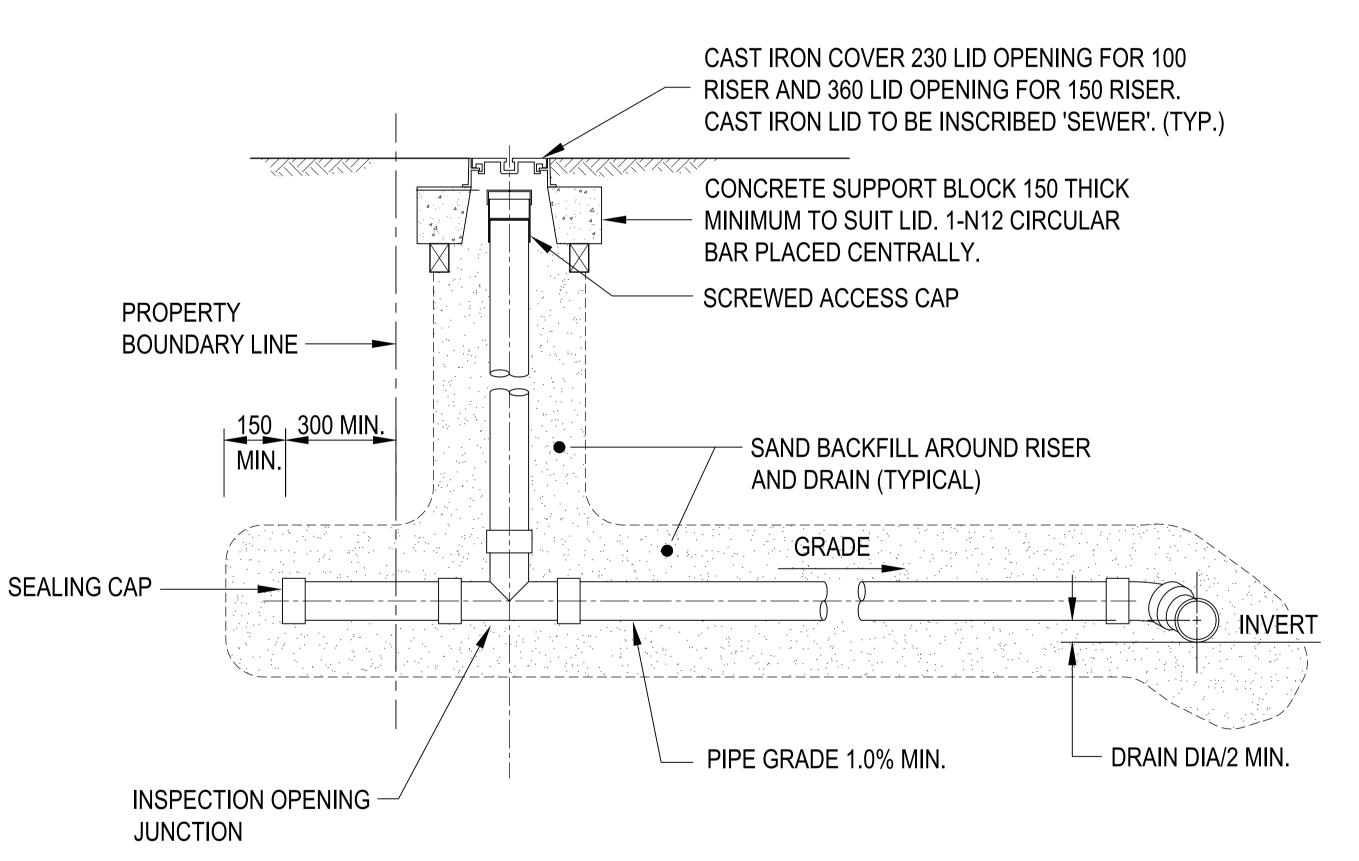




1:20



# PLAN STANDARD CONNECTION



ELEVATION STANDARD CONNECTION

Note: The Alexandrina Council does not accept private pumping systems as a method of discharge into the greater sewerage network. Allotment connection into sewerage network shall be via gravity connection only.

ALEXANDRINA
COUNCIL

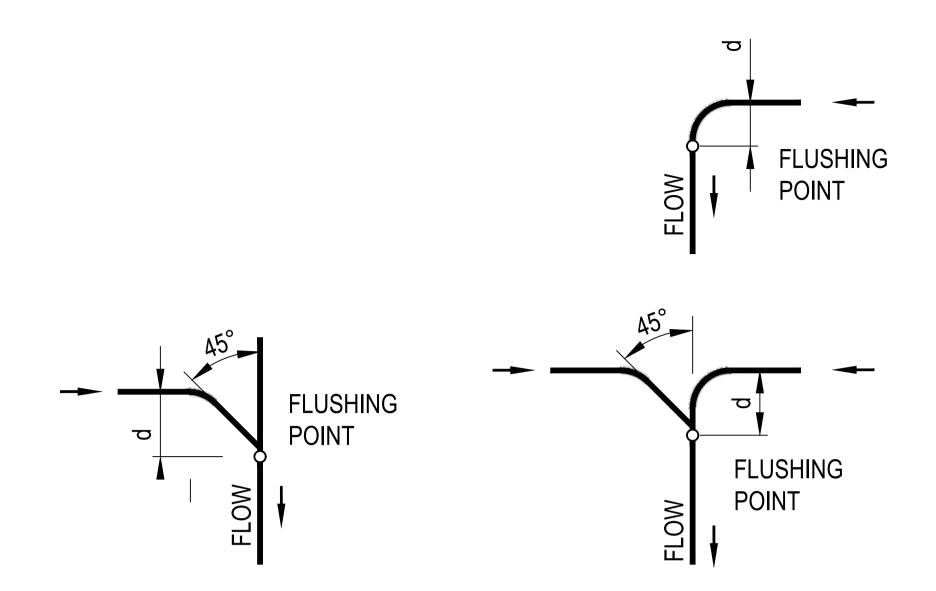
TEAM LEADER WATER
INFRASTRUCTURE

ALEXANDRINA
COUNCIL

Ph:(08) 8555 7000
11 Cadell Street
PO Box 21
GOOLWA SA 5214





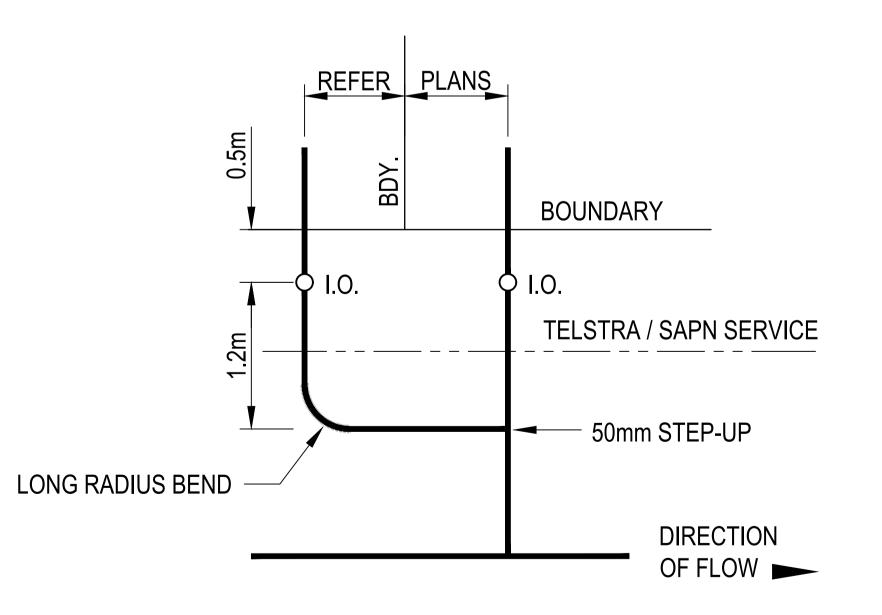


## ON-LINE FLUSHING POINT LOCATION

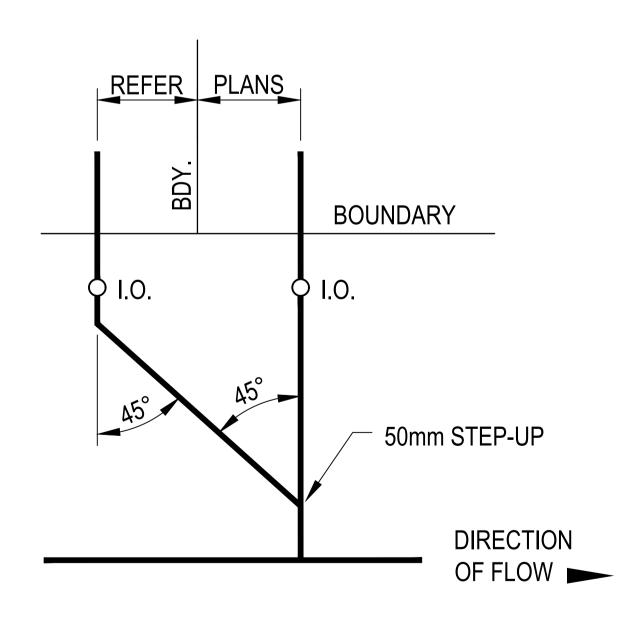
N.T.S.

d = 500mm FOR DN100, 600mm FOR DN150 AND 800mm FOR DN225 LINES.

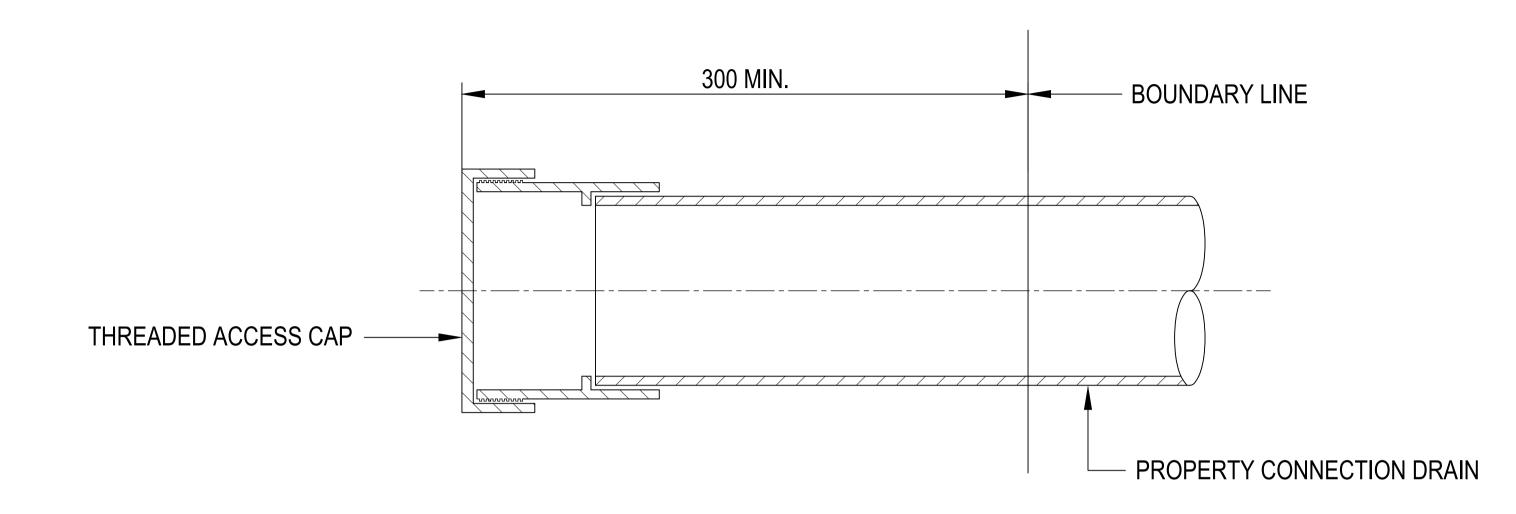
NOTE: CHAINAGES ON PLAN ARE TYPICALLY SHOWN AS THE JUNCTION / BRANCH CHAINAGE. FLUSHING POINT TO BE LOCATED AS ABOVE.



TYPICAL 'Y' JUNCTION CONNECTION - TYPE 1

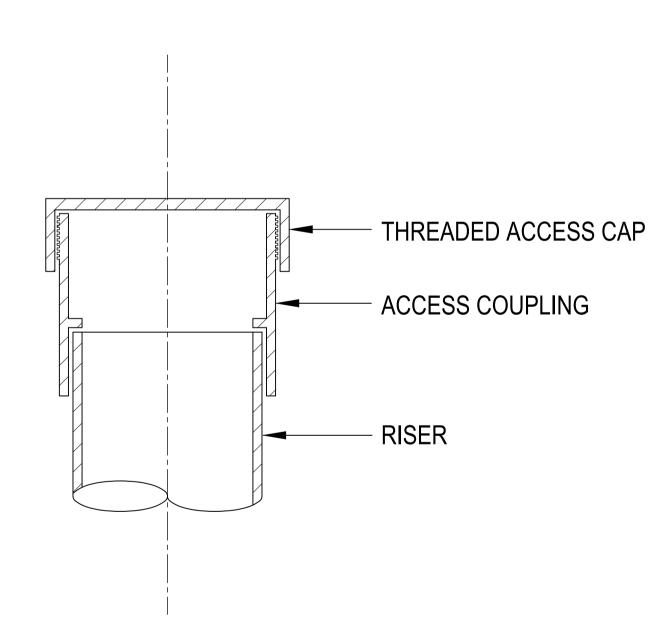


TYPICAL 'Y' JUNCTION
CONNECTION - TYPE 2



### TYPICAL THREADED CAP FOR PROPERTY CONNECTIONS

N.T.S.



# TYPICAL SCREWED ACCESS CAP FOR FLUSHING POINT AND PROPERTY CONNECTION RISERS

N.T.S.

Note: The Alexandrina Council does not accept private pumping systems as a method of discharge into the greater sewerage network. Allotment connection into sewerage network shall be via gravity connection only.

APP'D S.RATCLIFF DATE TEAM LEADER WATER
INFRASTRUCTURE

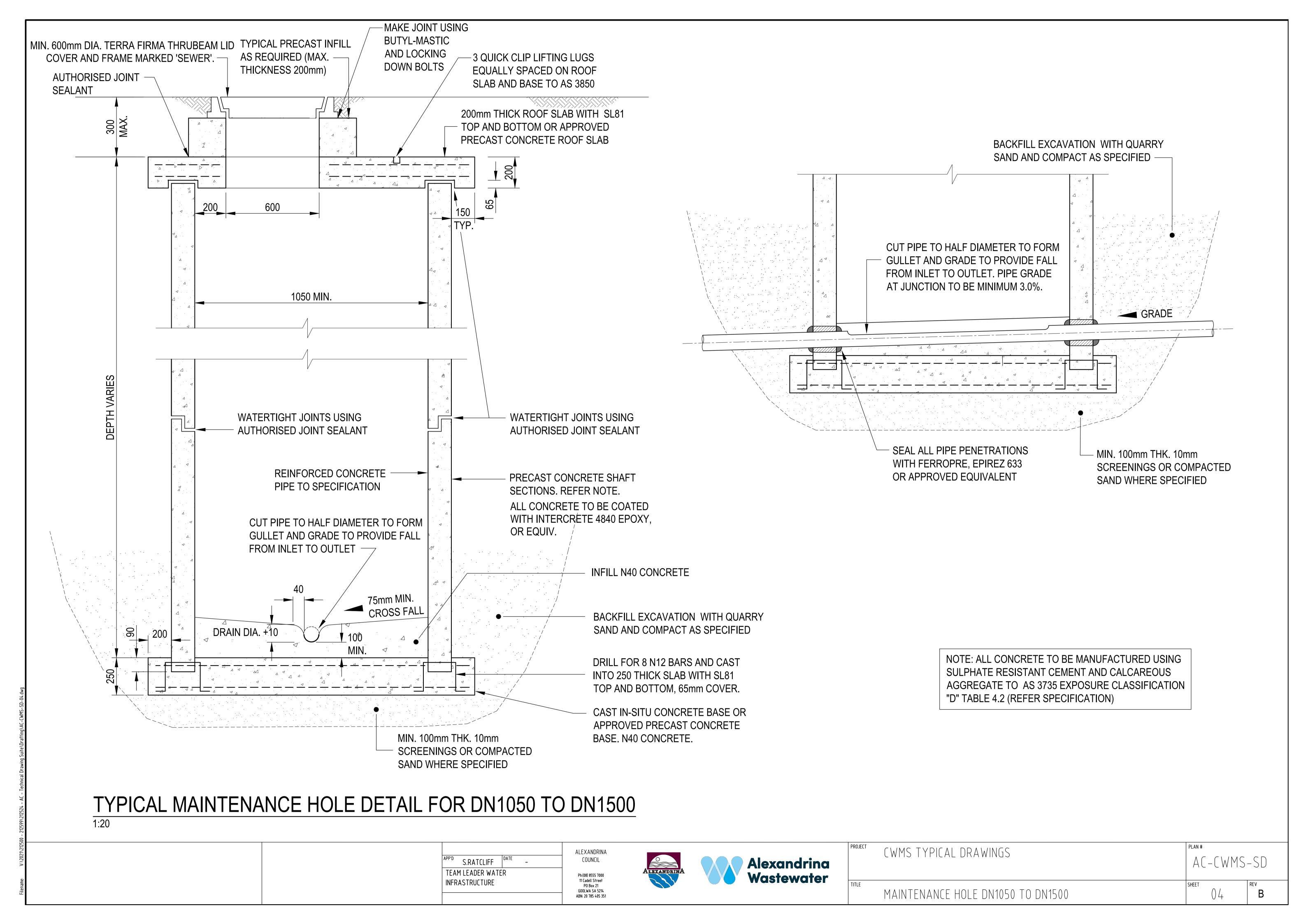
ALEXANDRINA
COUNCIL

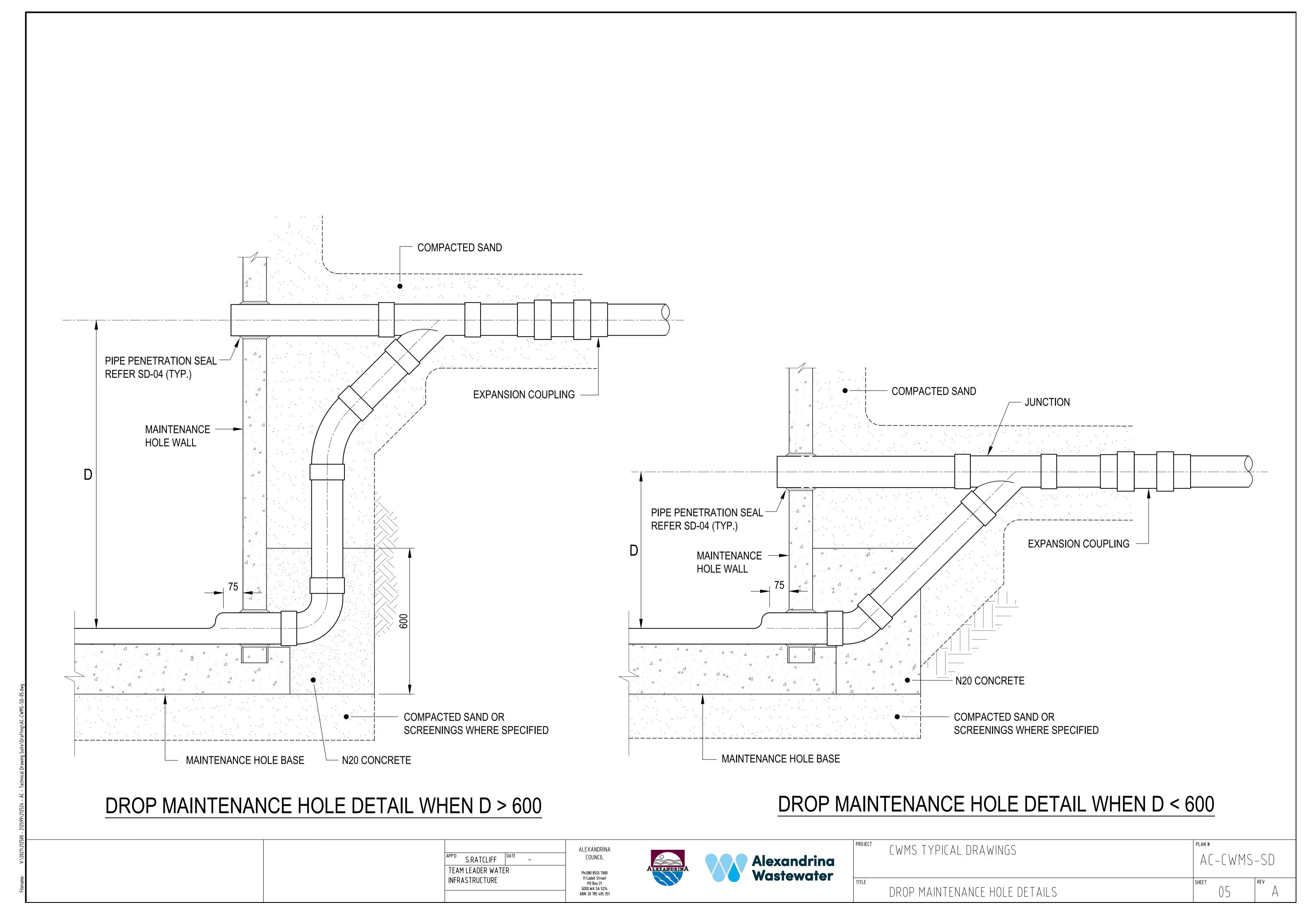
Ph:(08) 8555 7000
11 Cadell Street
P0 Box 21
G00LWA SA 5214
ABN: 20 785 405 351

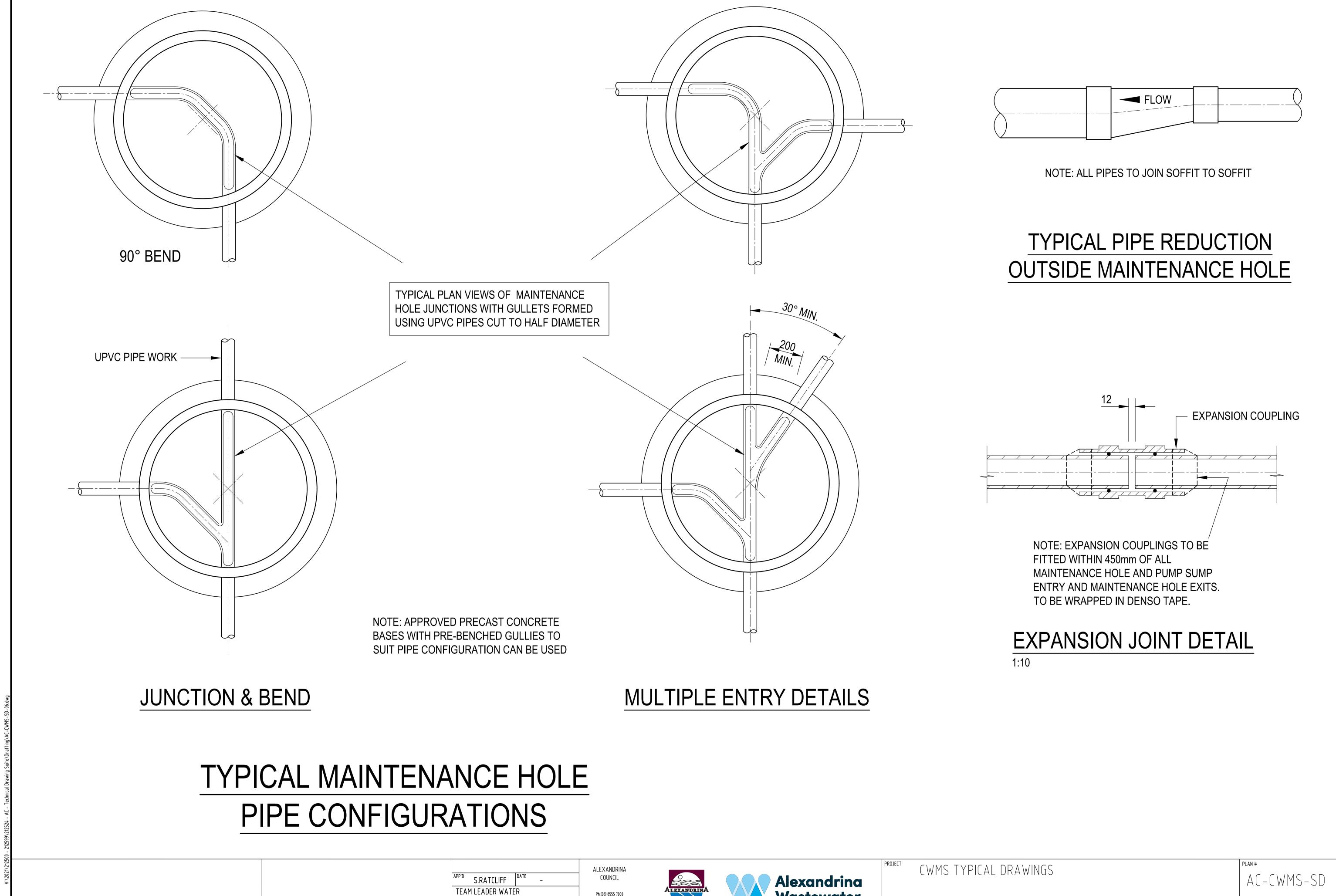




PROJECT	CWMS TYPICAL DRAWINGS	PLAN # AC-CWMS-SD	
TITLE	FLUSHING POINT AND PROPERTY CONNECTION DETAILS	SHEET 03	REV







Ph:(08) 8555 7000

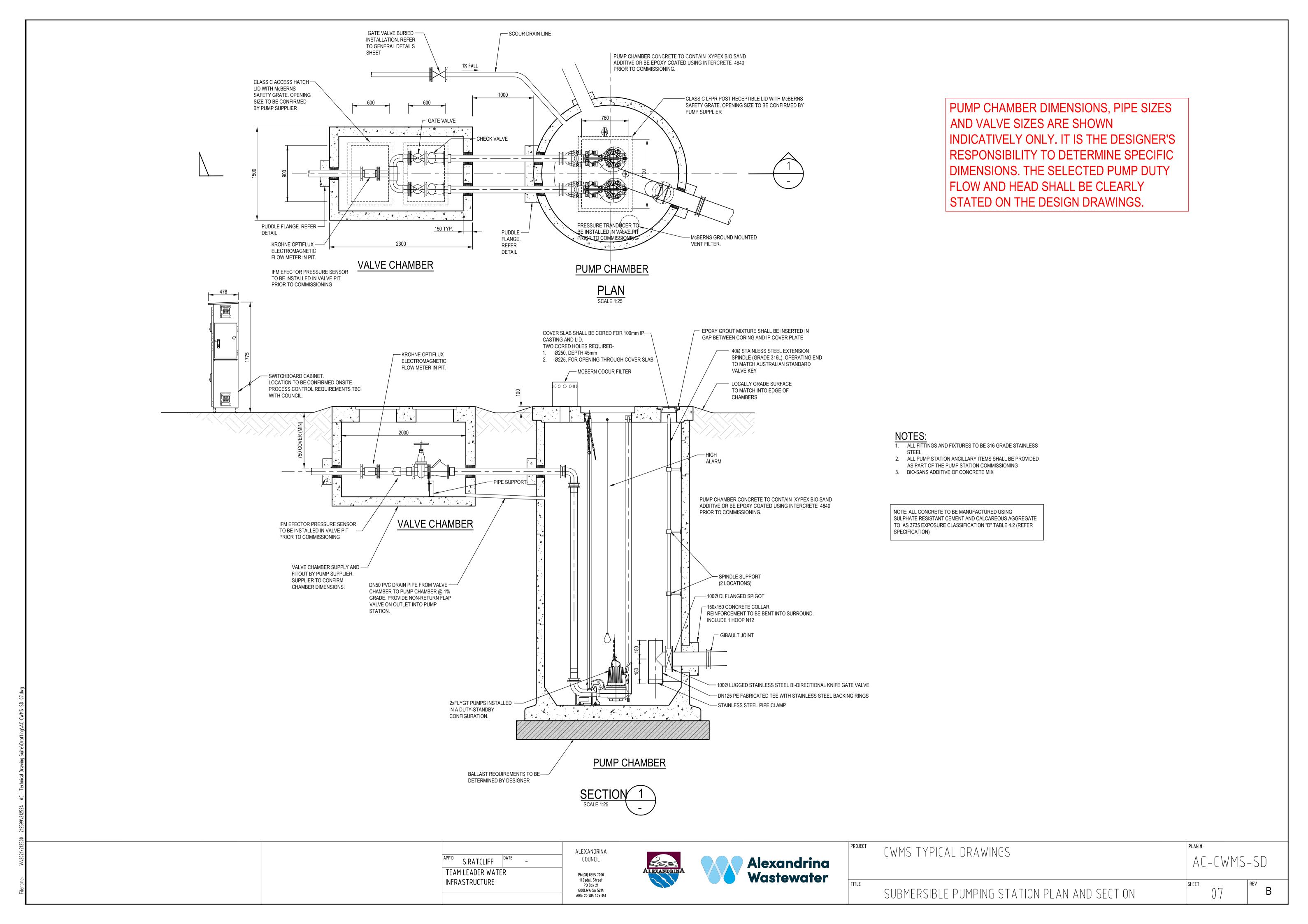
GOOLWA SA 5214 ABN: 20 785 405 351

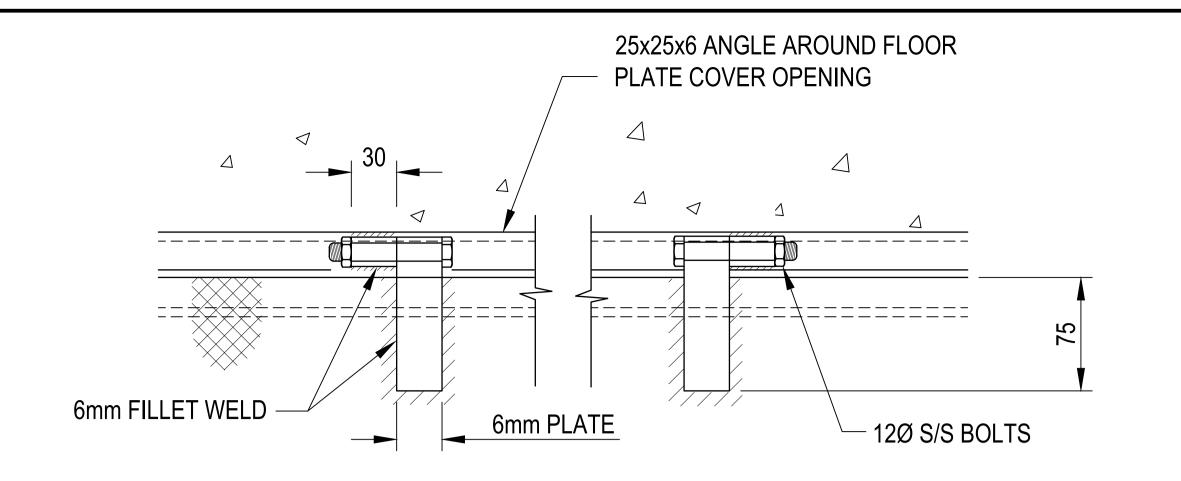
INFRASTRUCTURE

Wastewater

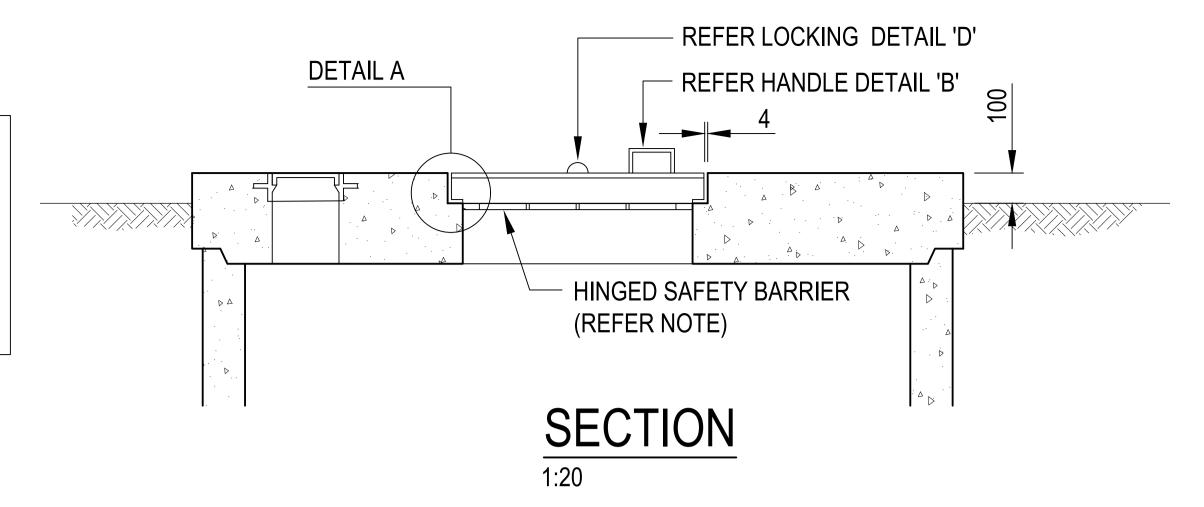
MAINTENANCE HOLE JUNCTION DETAILS

06

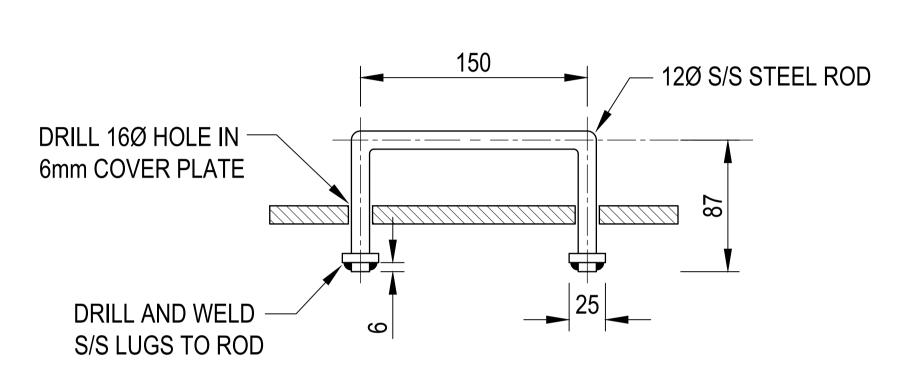


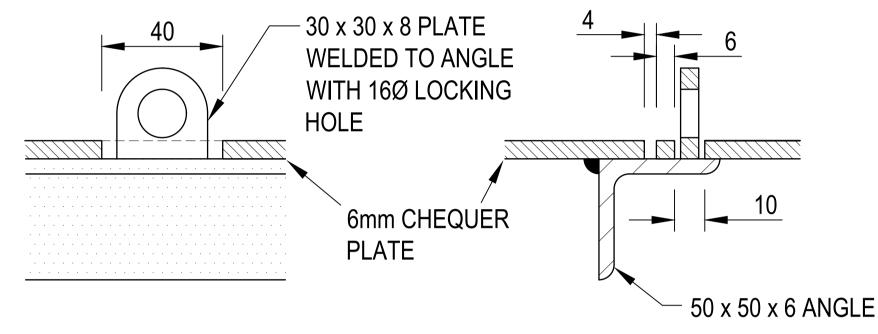


MESH SAFETY BARRIER MANUFACTURED FROM 6Ø S/S BARS AT 75mm CTS WITH ALL BARS RESISTANCE WELDED. MESH WELDED TO 50mm S/S ANGLE FRAME. THE SAFETY BARRIER SHALL BE HINGED TO THE COVER FRAME TO SWING UP FOR ACCESS TO PUMP SUMP. BRACKETS SHALL BE PROVIDED TO SUPPORT BARRIER IN OPEN POSITION.



## HINGE DETAIL C



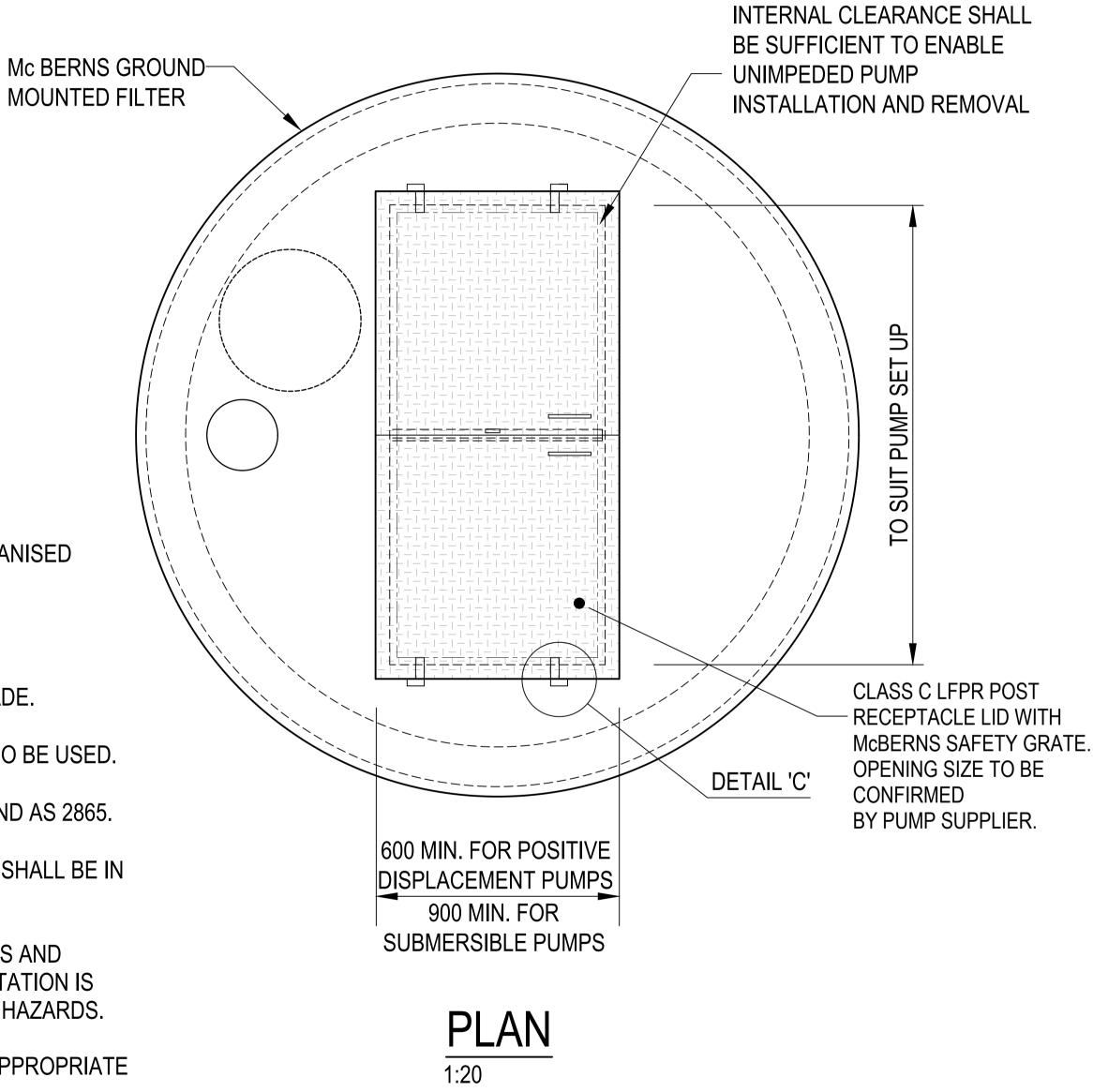


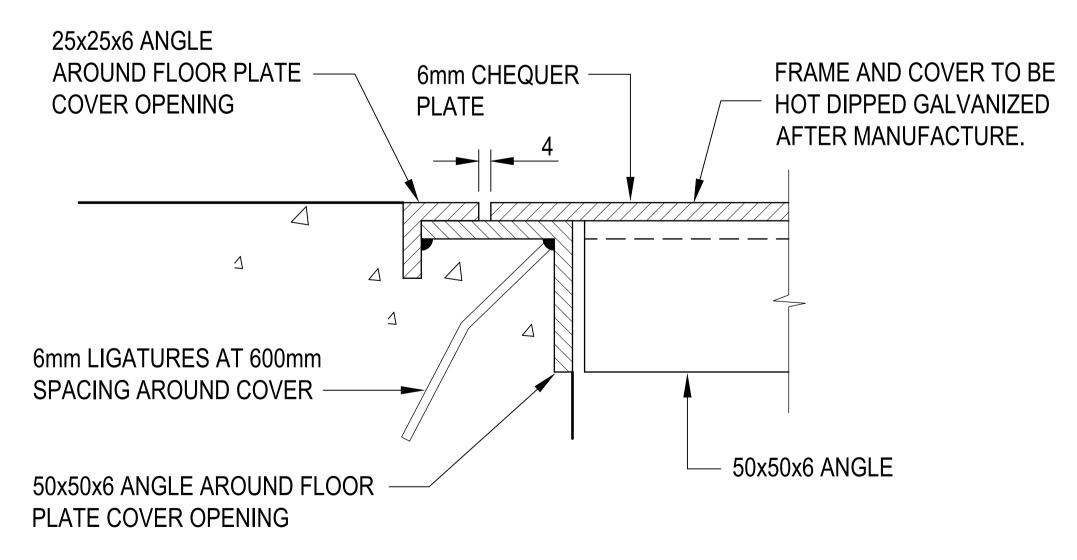
### HANDLE DETAIL B

### LOCKING DETAIL D

### NOTES:

- 1. ALL MILD STEEL ELEMENTS SHALL BE HOT DIP GALVANISED AFTER FABRICATION.
- 2. ALL WELDS SHALL BE CONTINUOUS WELDS.
- 3. ALL STAINLESS STEEL ELEMENTS SHALL BE 316 GRADE.
- 4. ALTERNATIVE APPROVED ACCESS COVERS CAN ALSO BE USED.
- 5. COVER SHALL CONFORM TO AS/NZS 3996, AS 1657 AND AS 2865.
- 6. SAFETY SIGNS AND CONFINED SPACE ENTRY SIGNS SHALL BE IN ACCORDANCE WITH AS 1319.
- 7. ALTERNATIVE DESIGN COMPRISING FLUSHED HINGES AND FLUSHED HANDLES SHALL BE USED WHERE PUMP STATION IS LOCATED IN PUBLIC FOOTWAYS TO AVOID TRIPPING HAZARDS.
- 8. COVER DETAILS ARE TO BE CONFIRMED WITH THE APPROPRIATE W.I.E. ASSET OWNER AND/OR OPERATOR.





DETAIL A

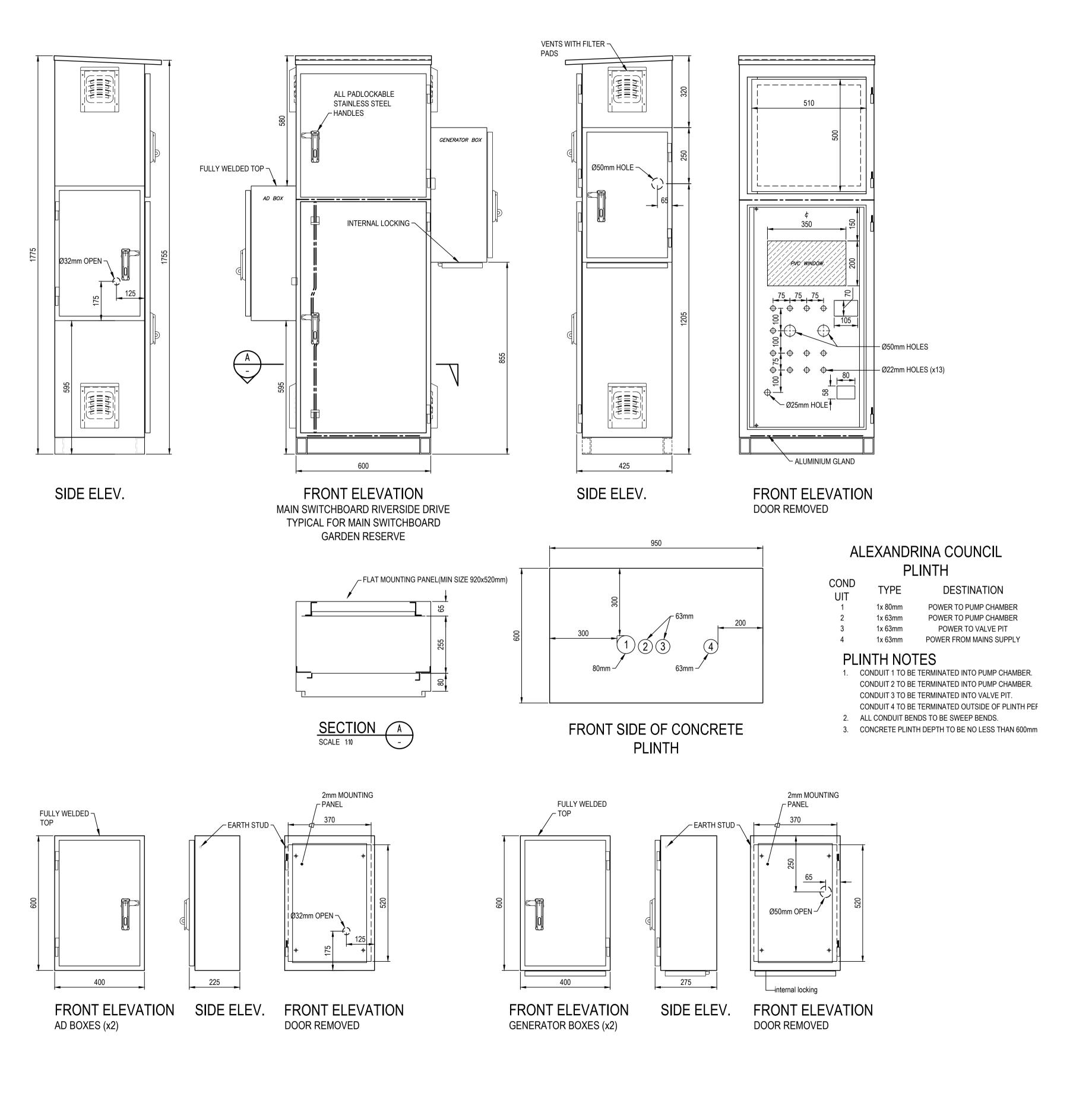
	Δ
NPP'D S.RATCLIFF DATE -	
TEAM LEADER WATER	
INFRASTRUCTURE	







_			
PROJECT	CWMS TYPICAL DRAWINGS	PLAN #	
		AC-CWMS	-SD
TITLE	PUMP STATION LID DETAIL	SHEET	REV /
	PUMP STATION LID DETAIL	00	



TECHNICAL REQUIREMENTS - MAIN SWITCHBOARDS

101. PLACE OF INSTALLATION: OUTDOORS

102. TYPE OF INSTALLATION: STATIONARY

103. EXTERNAL DESIGN: ENCLOSED, FRONT CONNECTED, FLOOR MOUNTED

104. FORM OF SEPARATION: 1

105. ELECTRICAL CHARACTERISTICS: AS PER 'SINGLE LINE DIAGRAM'

B. AUXILIARY CIRCUIT VOLTAGE: AC 230 V DIVERSITY FACTOR: AS PER AS3439. 1-2002, TABLE 1

106. DEGREE OF PROTECTION-

x. IP56 TO AS/NZS 60529-2004 (AGAINST SOLID BODIES AND LIQUIDS) x. IK08 TO EN50-102 (AGAINST MECHANICAL)

107. PROTECTION AGAINST ELECTRIC SHOCK: AS PER AS3439. 1-2002, CL.7.4.2.2.3.a)

108. CUBICLE MATERIAL: 1.6 mm MARINE GRADE '316' STAINLESS STEEL

109. PAINT COLOURS: INTERNAL ESCUTCHEONS/PANELS - WHITE CUBICLE & DOORS - POWDERCOATS

COLOUR - WILDERNESS 110. SERVICE CONDITION: NORMAL

[AMBIENT AIR TEMPERATURE DOES NOT EXCEED +40° AND ITS AVERAGE OVER 24hrs. DOES NOT EXCEED +35°]

111. POLLUTION DECREE: 'AS SHOWN IN 'SINGLE LINE DIAGRAM' 117. ESTIMATED CUBICLE WEIGHT: 200kg PER BOARD

MATERIAL SCHEDULE CABLE DUCT, SLOTTED PVC TYPE, SIZED TO SUIT

GLAND PLATES, 'ALUMINIUM', THICKNESS TO SUIT, CAT. NO:,

 EARTH BARS-BRASS EXTRUSION, SELECTRIX INDUSTRIES CAT. NO: 'B120'-SERIES,2 SCREWS PER TUNNEL, WAYS TO SUIT

• NEUTRAL BARS-BRASS EXTRUSION, SELECTRIX INDUSTRIES CAT. NO:'B120'-SERIES, 2 SCREWS PER TUNNEL, WAYS TO SUIT

FASTENERS, M6, CHROME PLATED & CAPTIVE

 LOCKING HANDLE FLUSH/SWING TYPE WITH LONG SPINDLE, LOCK FOCUS, BASE: CAT. NO: I/HSS-/2A/SS; FINISH:STAINLESS STEEL

X STAINLESS STEEL ADAPTOR PLATES & GASKET, CAT.NO. A/KIT-/HSS/PLATE

x LOCK FOCUS, HANDLE INSERT-PADLOCKING, CAT.NO.: I/F 743-CP

BLOCK HINGES-, CAT. NO:KIROO CAT.NO.A/D81(O/A LENGTH:82MM) BRASS, CHROME

MOUNTING PANELS, MIN. 2mm, WELDED OR REMOVABLE

PLINTH, CHANNEL SECTION,75MM HIGH (OUTDOOR STAINLESS STEEL), C/W MOUNTING

ESCUTCHEONS, HINGED AND/OR REMOVABLE

• LEGEND CARD & LOGBOOK HOLDERS, 150h x 100w,

### **GENERAL STANDARD CONSTRUCTION NOTES:**

NB:FOLLOWING NOTES ARE APPLICABLE, UNLESS STATED OTHERWISE.

1. FOLDED AND WELDED CONSTRUCTION, STIFFENED TO PREVENT DISTORTION. MATERIAL

AND SEPARATION AS STATED. SEE 'TECHNICAL REQUIREMENTS'.

NEOPRENE SEALS TO SUIT 'DEGREE OF PROTECTION'. AS60529-2004.

DISTRIBUTION SECTIONS/BOARDS EQUIPED WITH 'LEGEND CARD' AND HOLDERS.

4. SPARE FUSES, IF REQUIRED, PROVIDED IN FUSE RACKS, MIN. THREE ONLY, OF EACH TYPE AND RATING.

DOORS OVER 900MM. HIGH TO BE FITTED WITH 3-POINT LOCKING PROVISION.

CIRCUIT AND PHASE IDENTIFICATION PROVIDED ON ESCUTCHEONS AS REQUIRED.

APERTURES FOR CABLE PASSAGE FITTED WITH GROMMET OR BUSHES, AND FOR BUSBARS FITTED WITH INSULATING DIAPHRAMS.

8. MAINBUSBARS CONSTRUCTED AND SUPPORTED TO 'TEST REPORT' AS STATED.

a. JOINTS BOLTED, USING HIGH-TENSILE FASTENERS AND SPRING AND FLAT

b. COLOUR CODED TO AS2067-1984 BY MEANS OF PAINT

SIZED AS PER AS 60890-2009, UNLESS OTHERWISE STATED.

9. BLANKING-OFF PROVISIONS FOR ALL 'SPARE'WAYS.

a. BAKELITE STRIPS IN RUNNERS FOR DISTRIBUTION SECTIONS. b. METAL COVERS TO MATCH EQUIPMENT.

10. LABEL POSITIONS IF SHOWN ARE APPROXIMATE ONLY. MAINTAIN 'STRAIGHT' LINE IN CASE OF MULTIPLES. FIXED BY MEANS OF METAL THREADS.

11. BARE TERMINALS IN DISTRIBUTION BOARDS ARE TO BE TAPED OR SHROUDED.

OUTGOING SUB-MAIN TERMINALS ARE TO BE INDIVIDUALLY SHROUDED AGAINST

ACCIDENTAL CONTACT. 12. HINGED EQUIPMENT PANELS FITTED WITH FLEXIBLE EARTHING CABLE AND ANCHORING

BRACKET, TO SUIT. 13. INTERNAL AND OUTGOING SUBMAINS ANCHORED ON CABLE TRAYS TO SUIT RATINGS

14. INTERNAL AND FINAL SUB-CIRCUIT WIRING TO BE CONCEALED IN SLOTTED

PVC-DUCTING.

15. FUSE RAILS AND MOUNTING PANELS TO BE REMOVABLE FOR EASE OF PAINTING. 16. SEE 'TECHNICAL REQUIREMENTS' FOR SPECIFIC PROJECT AND SWITCHBOARD DETAILS.

17. ALL SWITCHBOARDS TO COMPLY WITH: AS/NZS 3439.1-2002, AS/NZS 60529-2004, EN

50-102, AS 60890-2009 (BUSBARRATINGS), AS/NZS 3000-2007 PROJECT SPECIFICATION.

18. EQUIPMENT DETAILS, LAY-OUT AND POSITION MAY VARY SLIGHTLY DURING MANUFACTURE.

19. INTERNAL CABLING: POWER CIRCUITS-CABLING SHALL BE SIZED ACCORDING TO AS3008.1.1-2009, TABLE 8, COLUMNS 9, UNENCLOSED, TOUCHING.

20. PROPOSED CABLE-ROUTES SHOWN IN 'ELEVATIONS' BY MEANS OF. (CENTRE LINE)

21. CONNECT ALL CONTROL ACTIVES TO THE 'RED PHASE', UNLESS SHOWN OTHERWISE.

22. PHASE ARRANGEMENTS OF BUSBARS AND CONNECTIONS.

THE ORDER OF THE BUSBARS AND CONNECTIONS SHALL BE PHASE 1, PHASE 2, PHASE 3, TOP-TO-BOTTOM \* LEFT-TO-RIGHT \* BACK TO FRONT \*

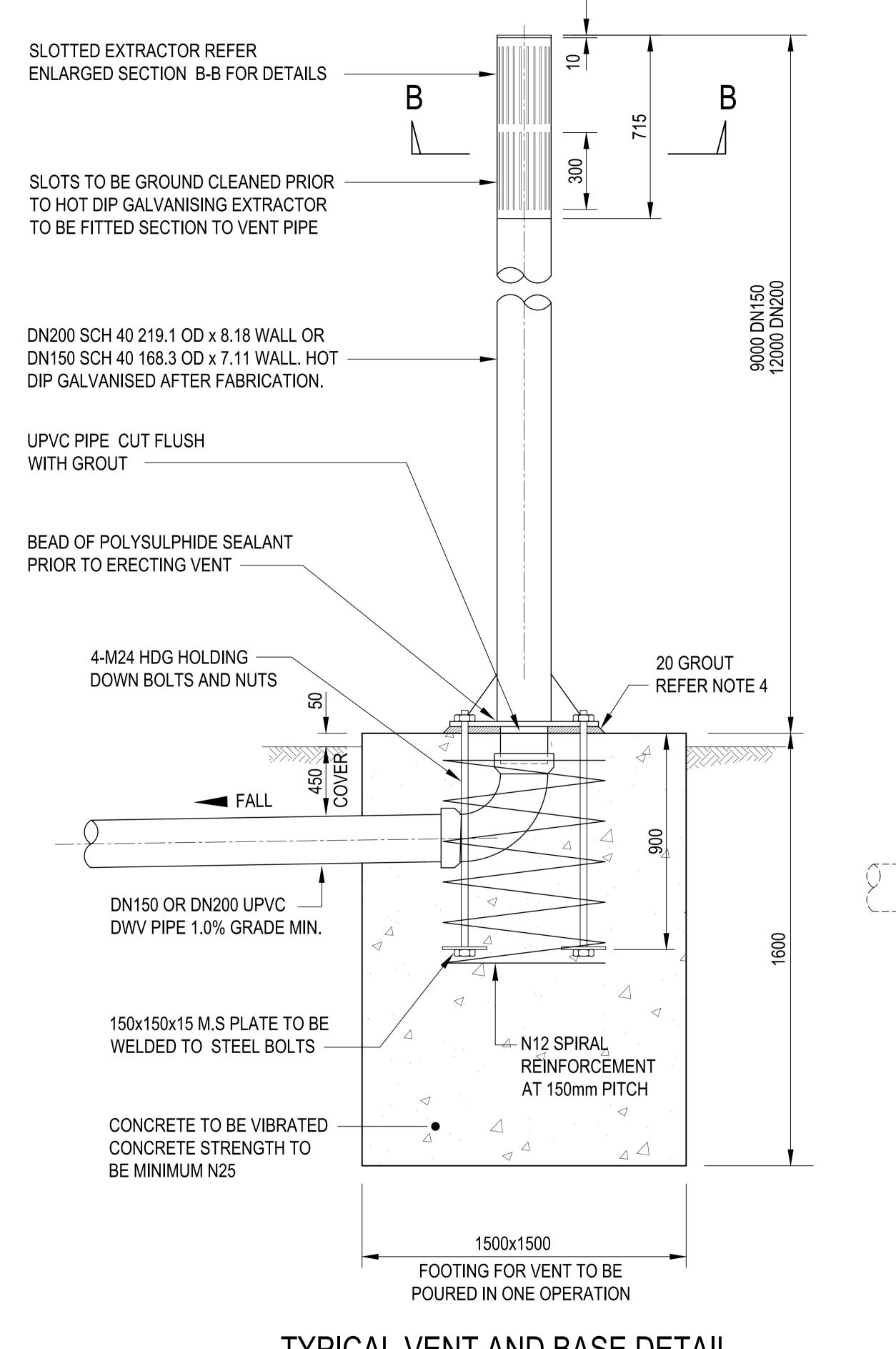
\* ALL RELATIVE TO THE FRONT OF THE SWITCHGEAR.

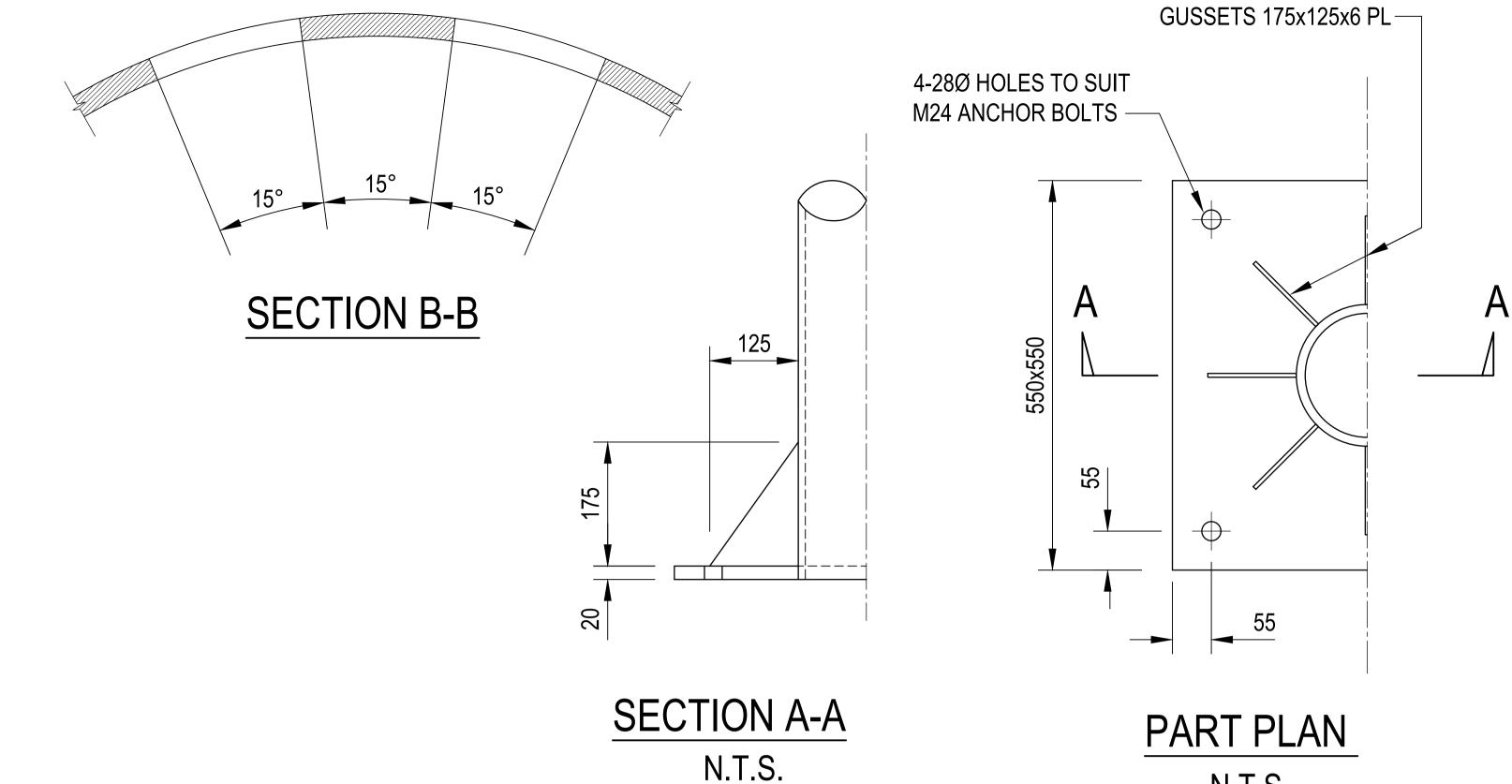
23. WHERE THE SYSTEM HAS A NEUTRAL CONNECTION, THE NEUTRAL CONNECTION SHALL

OCCUPY AN OUTER POSITION.

CABINET AND PLINTH DETAIL SUBJECT TO CHANGE BASE ON PUMP KW SIZING

CWMS TYPICAL DRAWINGS ALEXANDRINA AC-CWMS-SD COUNCIL Alexandrina S.RATCLIFF TEAM LEADER WATER Wastewater Ph:(08) 8555 7000 INFRASTRUCTURE 11 Cadell Street P0 Box 21 G00LWA SA 5214 PUMP STATION SWITCHBOARD ABN: 20 785 405 351





NOTE: ALL WELDS TO BE CONTINUOUS EFFECTIVE LEG LENGTH TO BE 5mm

### NOTES:

1. THE DEVIATION OF ANY POINT ON THE PIPE FROM IT'S CORRECT POSITION SHALL NOT EXCEED 25mm FROM BASE.

N.T.S.

- 2. BASE MATERIAL TO BE 150 kPa MIN. BEARING PRESSURE.
- 3. COMPACTION AROUND CONCRETE FOOTING SHALL BE MIN. 95% SMDD.
- 4. BEDDING UNDER BASE PLATE SHALL BE CARRIED OUT WITH NON SHRINK CEMENT MORTAR. MORTAR SHOULD BE OF ADEQUATE STRENGTH AND SHALL COMPLETELY FILL THE SPACE TO BE GROUTED AND SHALL EITHER BE PLACED UNDER PRESSURE OR PLACED BY RAMMING AGAINST FIXED SUPPORTS.
- 5. GROUND MOUNTED VENT WITH ODOUR CONTROL CARTRIDGE, WITH OR WITHOUT FAN, IN LIEU OF VENT STACK CAN BE CONSIDERED IN SOME CONDITIONS.

## TYPICAL VENT AND BASE DETAIL 1:20

APP'D S.RATCLIFF DATE TEAM LEADER WATER
INFRASTRUCTURE



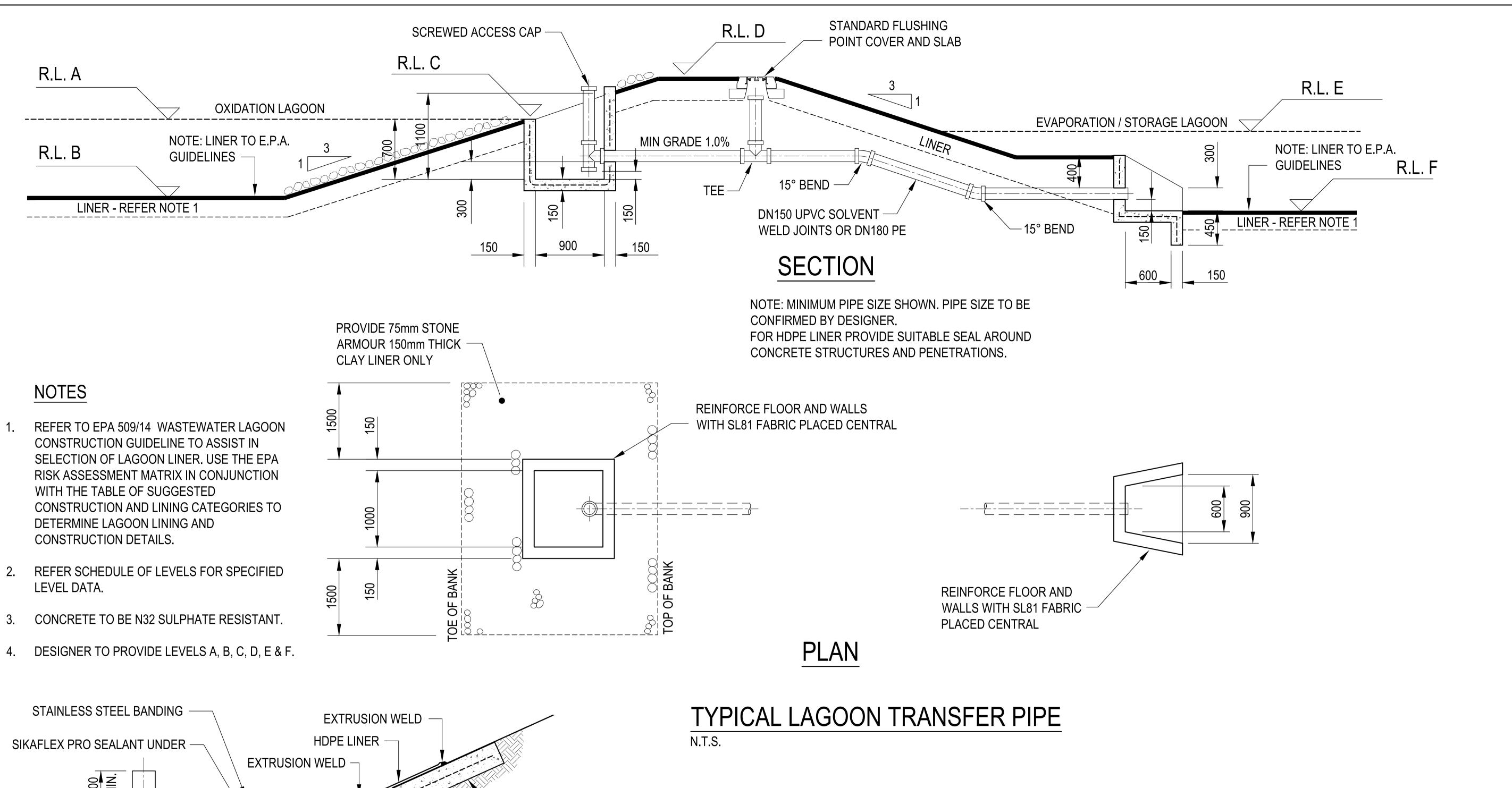


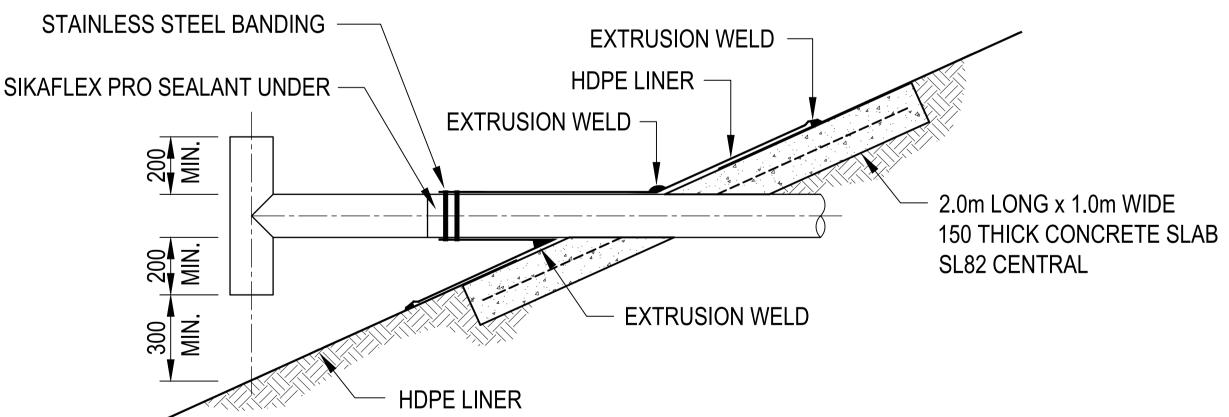


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PLAN

ROJECT	CWMS TYPICAL DRAWINGS	PLAN # AC-CWMS	-SD
ITLE	VENT AND BASE DETAIL	SHEET 10	REV





# OUTLET PENETRATION DETAIL FOR HDPE LINED LAGOON

1:25

APP'D S.RATCLIFF DATE TEAM LEADER WATER
INFRASTRUCTURE

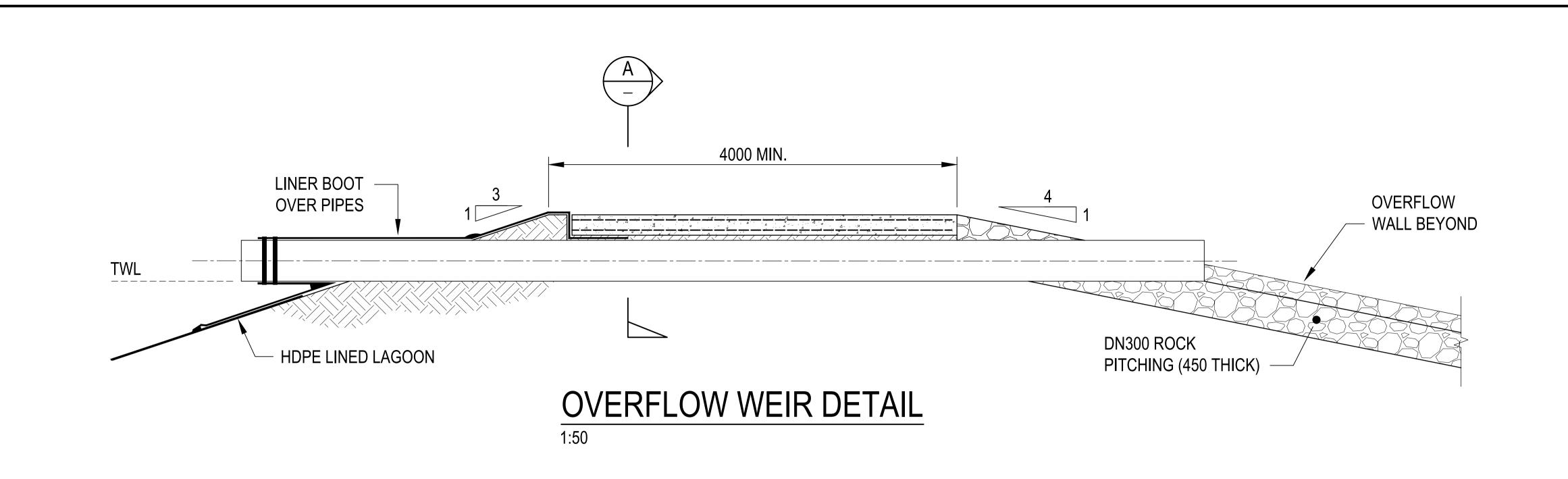
ALEXANDRINA
COUNCIL

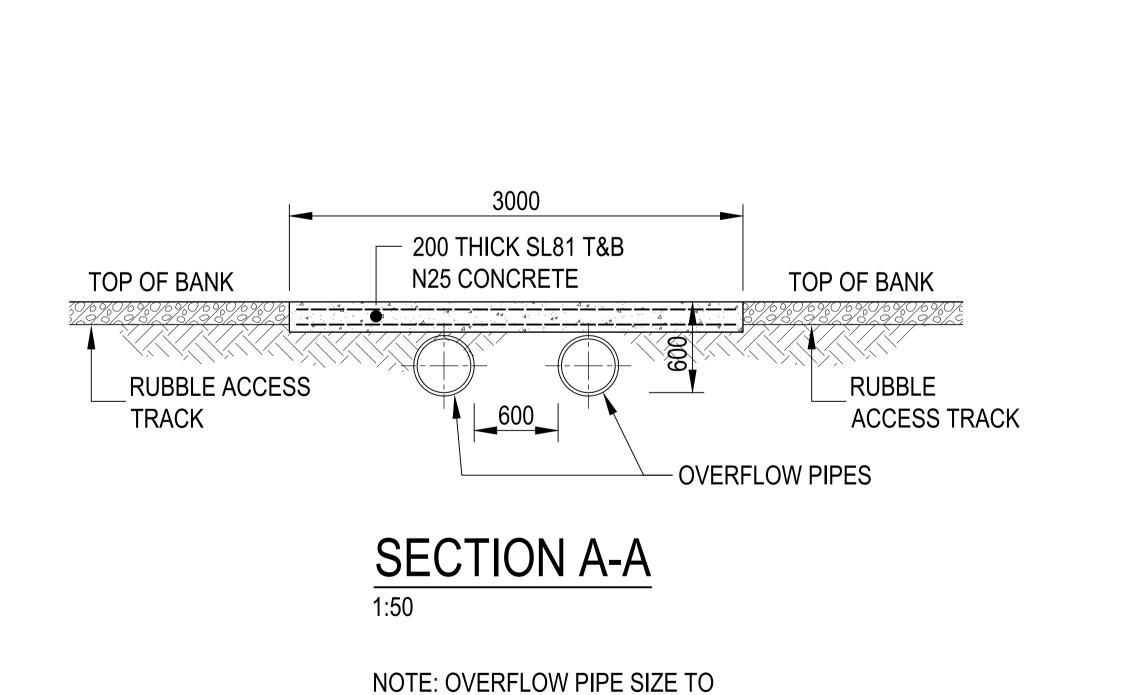
Ph:(08) 8555 7000
11 Cadell Street
P0 Box 21
GOOLWA SA 5214
ABN: 20 785 405 351



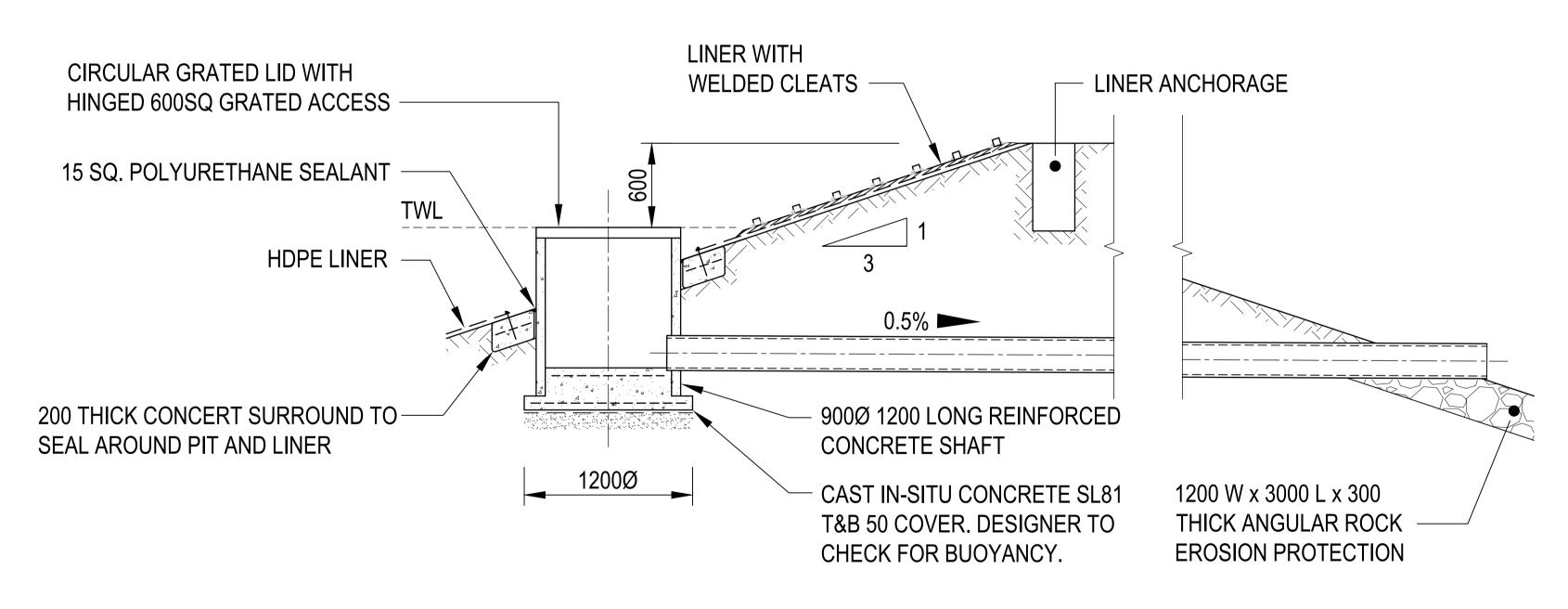


PROJECT	CWMS TYPICAL DRAWINGS	PLAN # AC-CWMS-SD	
TITLE	LAGOON TRANSFER PIPE DETAIL	SHEET 11	REV A





BE DETERMINED BY DESIGNER



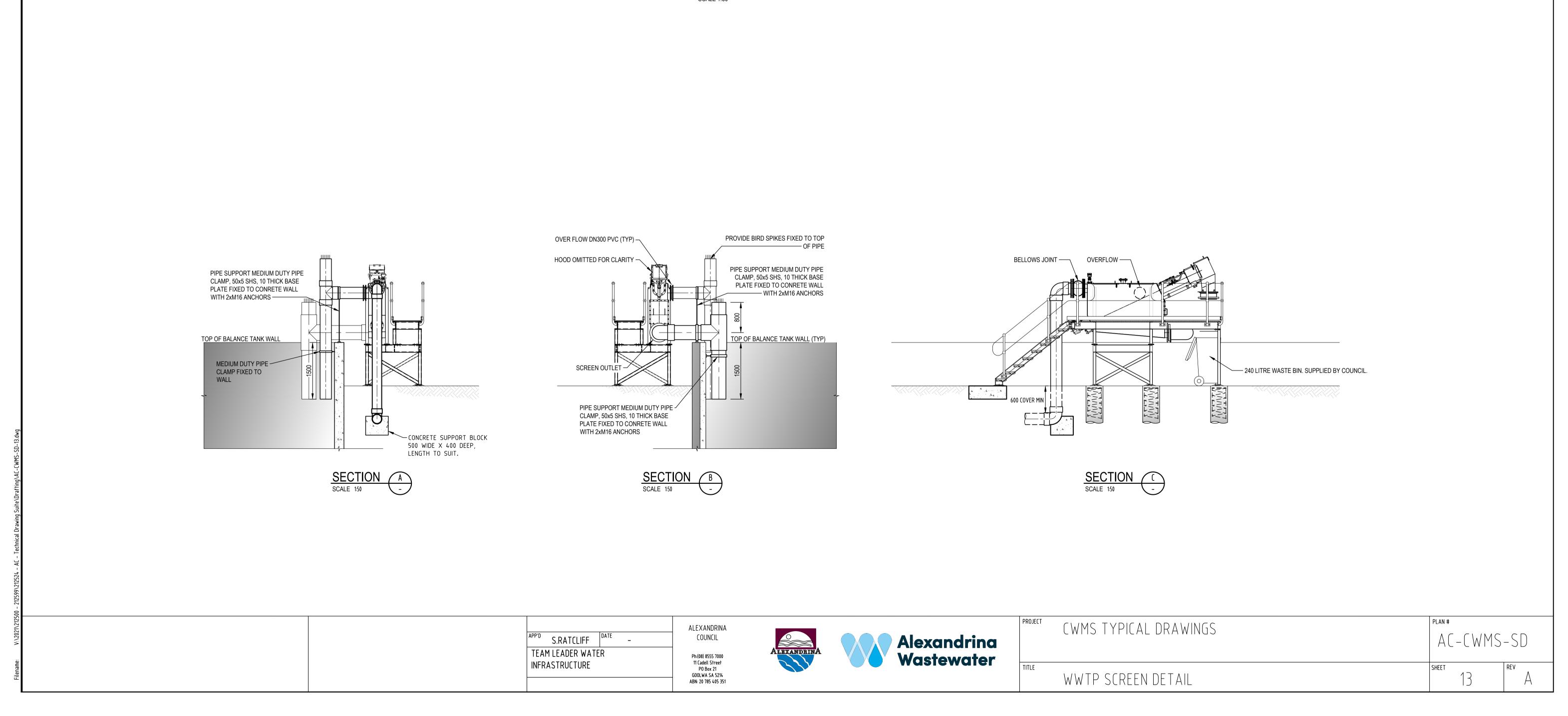
## ALTERNATE OVERFLOW DETAIL

ALEXANDRINA APP'D S.RATCLIFF DATE COUNCIL TEAM LEADER WATER Ph:(08) 8555 7000 INFRASTRUCTURE 11 Cadell Street PO Box 21 GOOLWA SA 5214 ABN: 20 785 405 351





ECT	CWMS TYPICAL DRAWINGS	PLAN# AC-CWMS-	-SD
<u> </u>	STORAGE LAGOON OVERFLOW DETAIL	SHEET 12	REV





EXPANDA FOAM TO BE PLACED BETWEEN CONCRETE PAVEMENT

\_ SCREEN CHUTE

BIN SLAB 150mm THICK, SL82

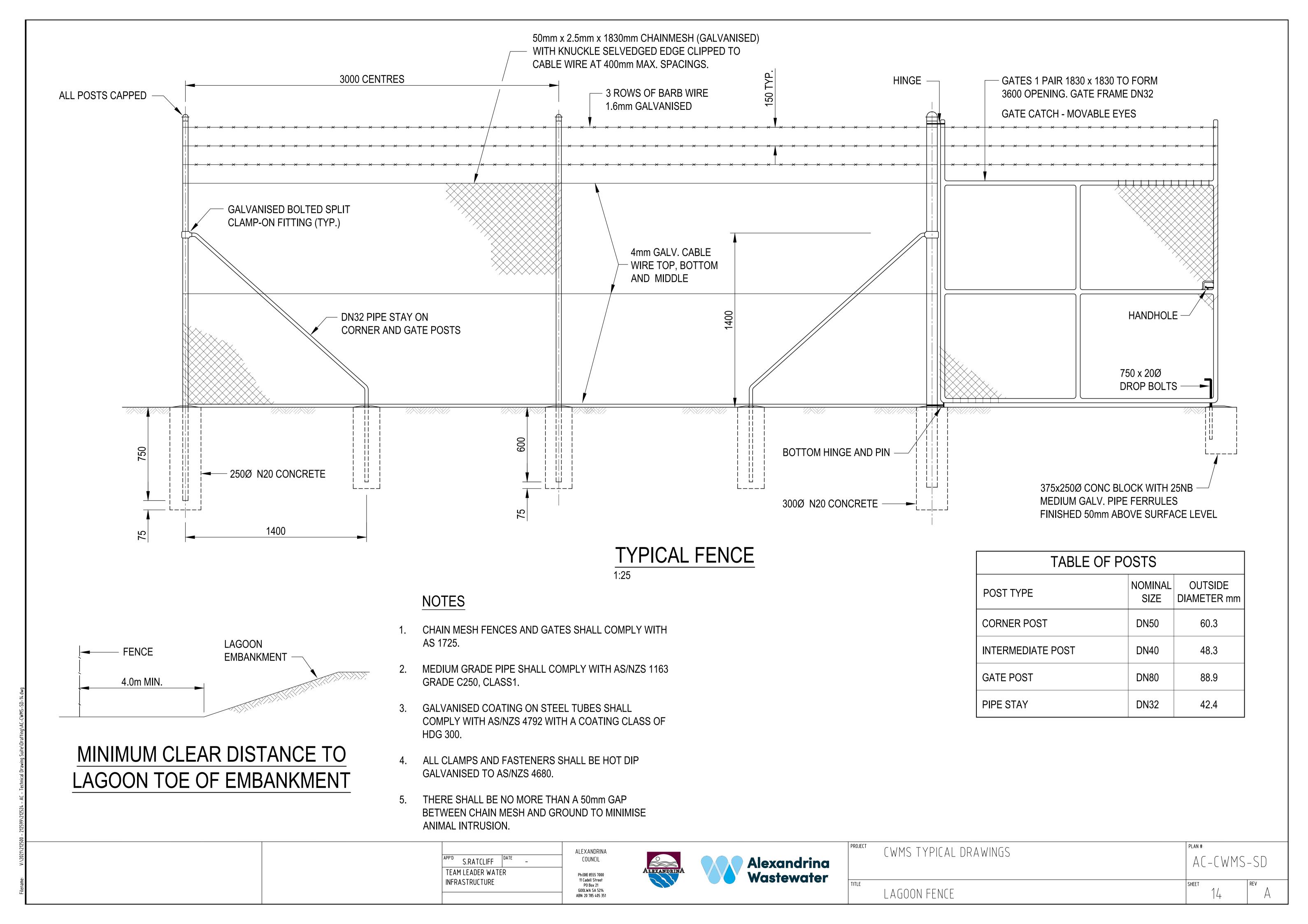
EXPANDA FOAM TO BE PLACED
BETWEEN CONCRETE PAVEMENT
AND BORED PIER

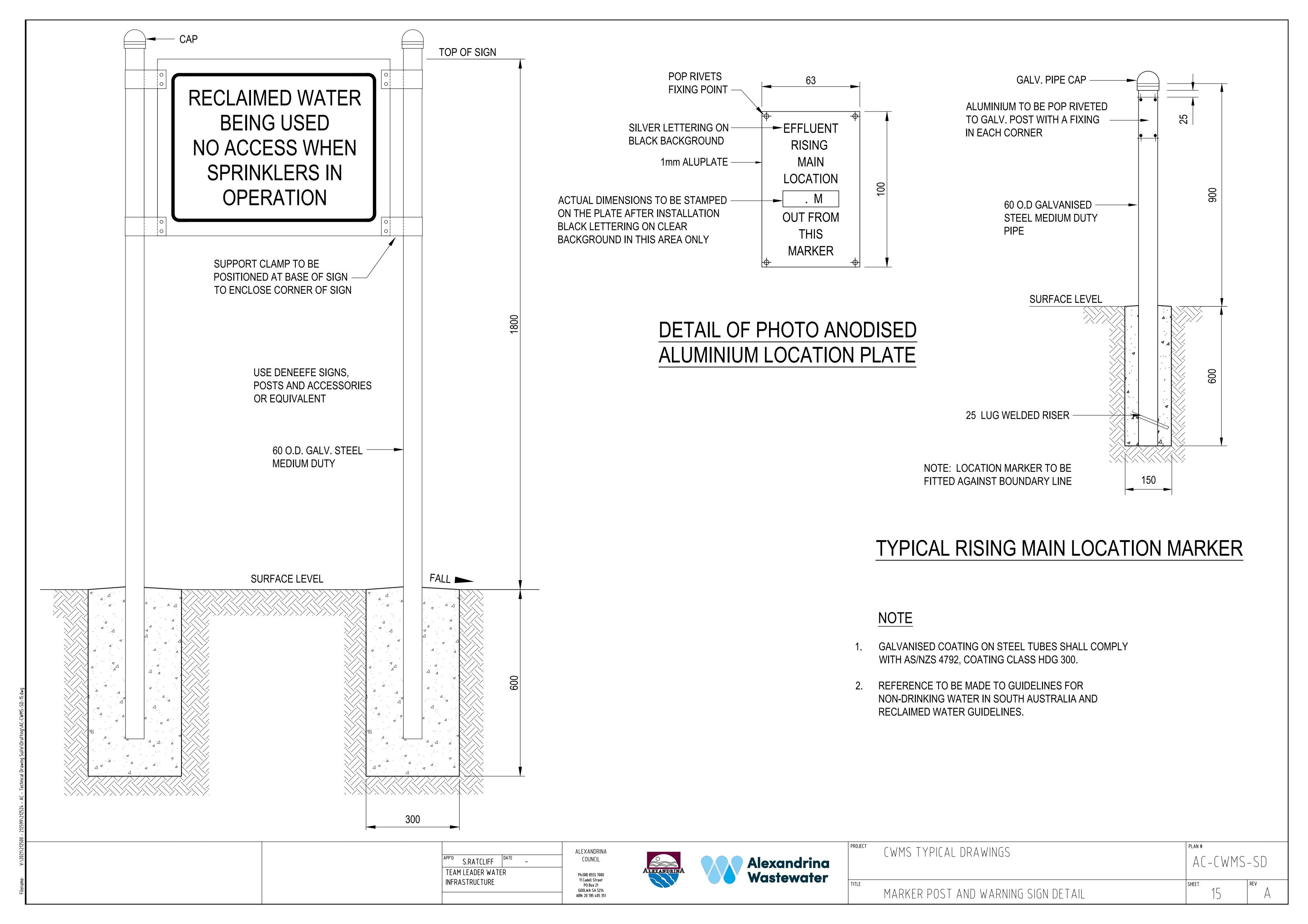
AND TANK ----

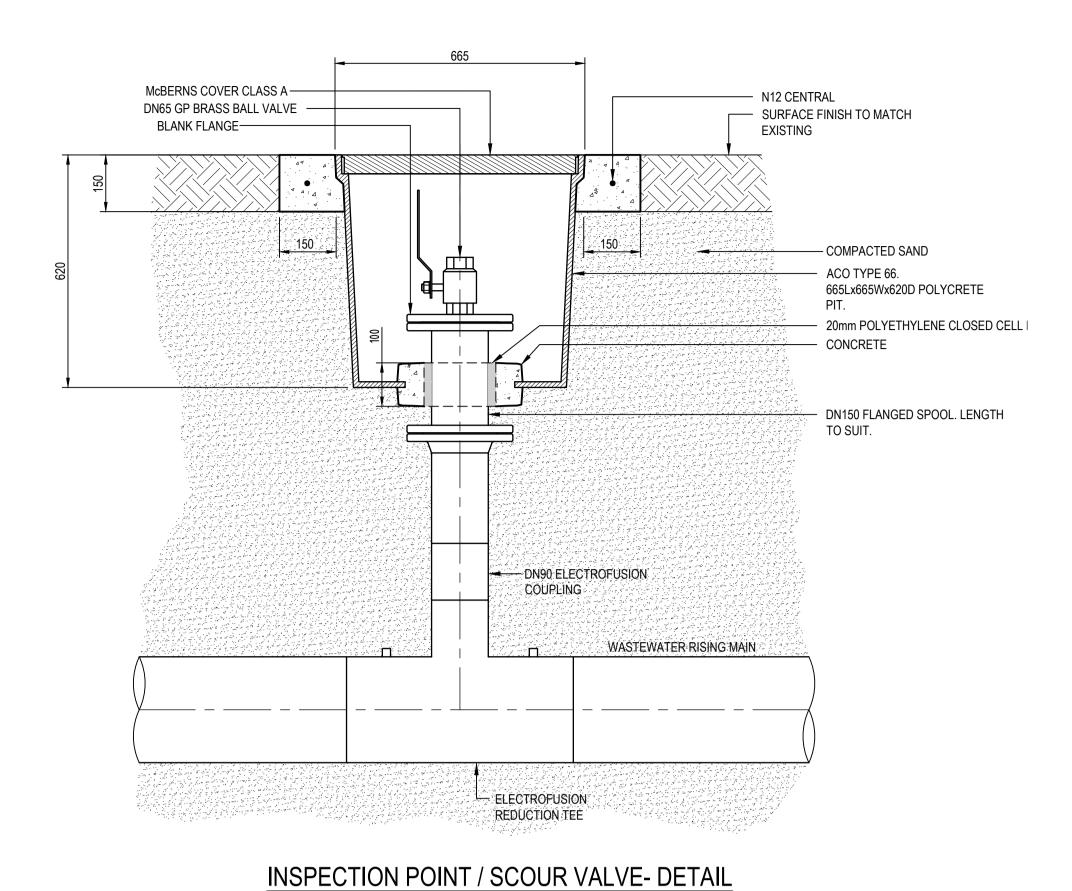
PIPE SUPPORT TYPICAL -

OVERFLOW —

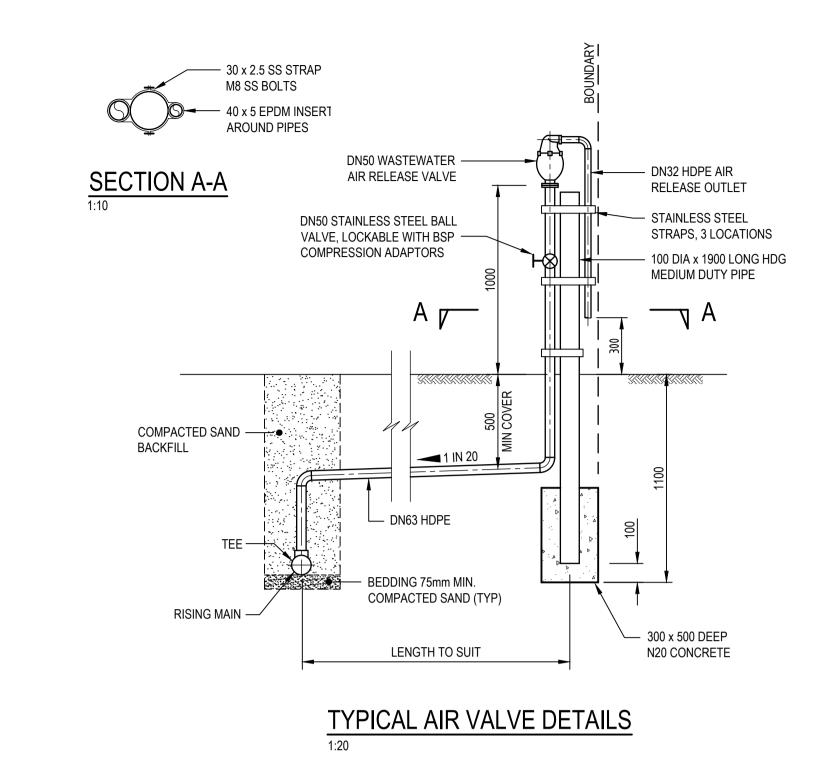
BALANCE TANK— (TYPICAL) SCREEN OUTLET -

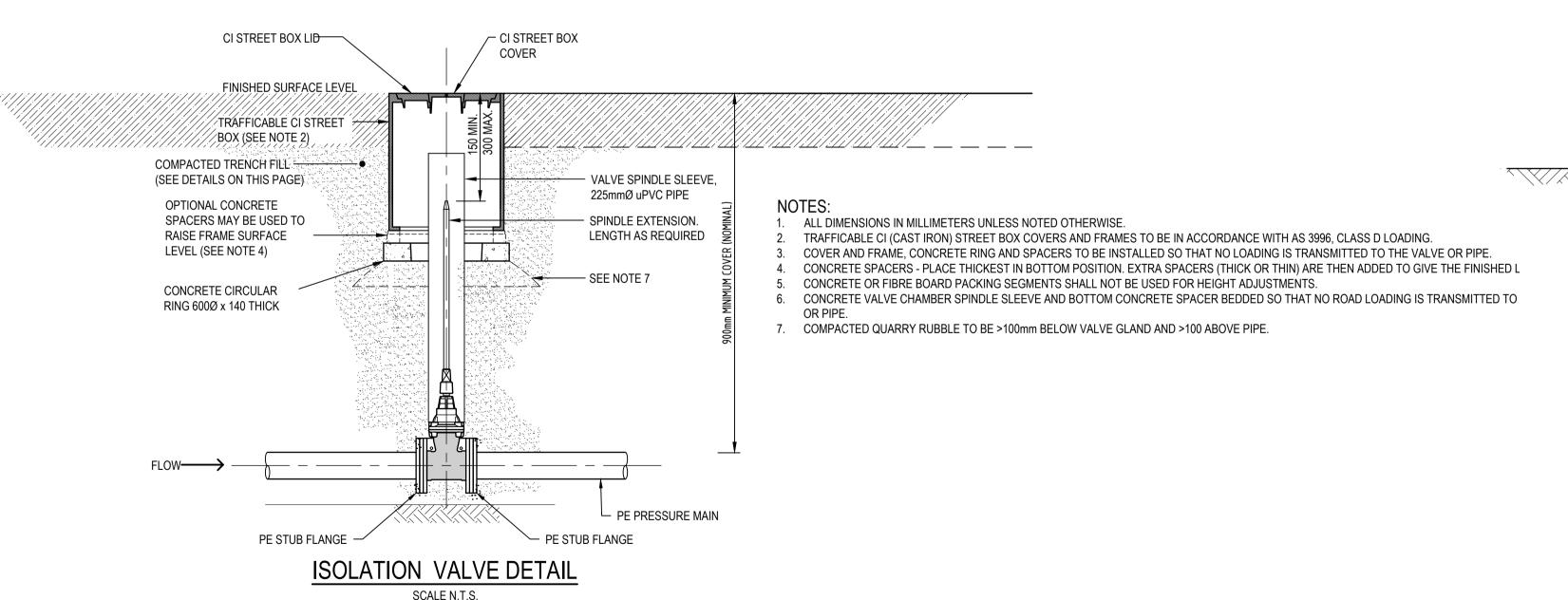


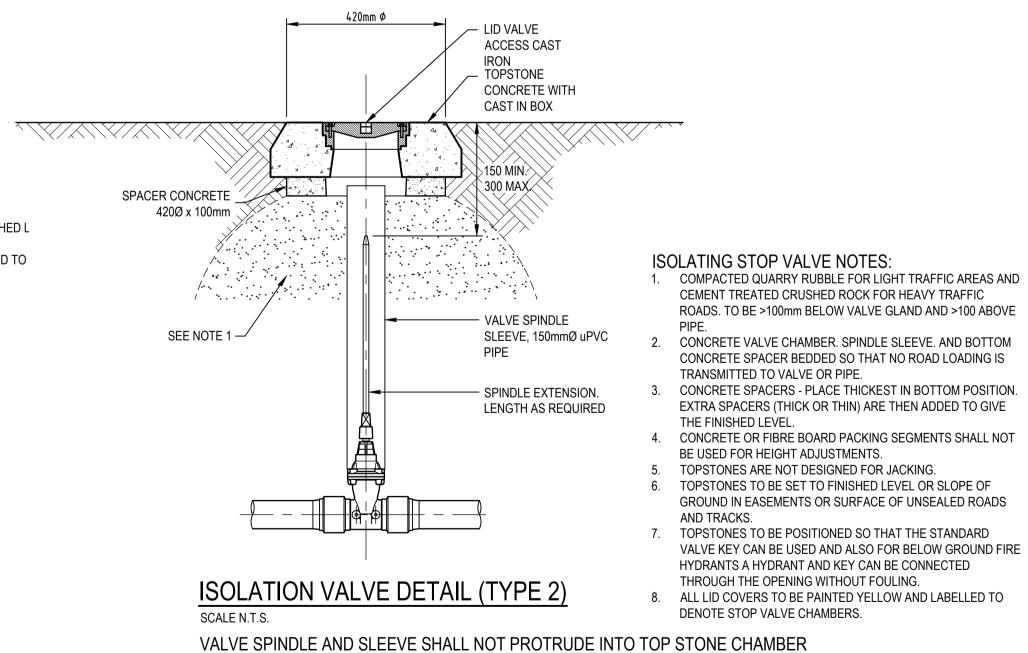




SCALE 1:10







S.RATCLIFF TEAM LEADER WATER

INFRASTRUCTURE

ALEXANDRINA COUNCIL Ph:(08) 8555 7000

11 Cadell Street PO Box 21 G00LWA SA 5214 ABN: 20 785 405 351





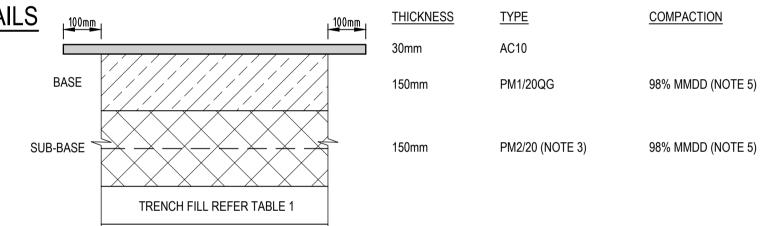
PROJECT	CWMS TYPICAL DRAWINGS	PLAN# AC-CWMS	-SD
TITLE	VALVE DETAILS	SHEET 16	REV

### EXCAVATION, EMBEDMENT, PIPE COVER AND TRENCH FILL DETAILS SCALE N.T.S.

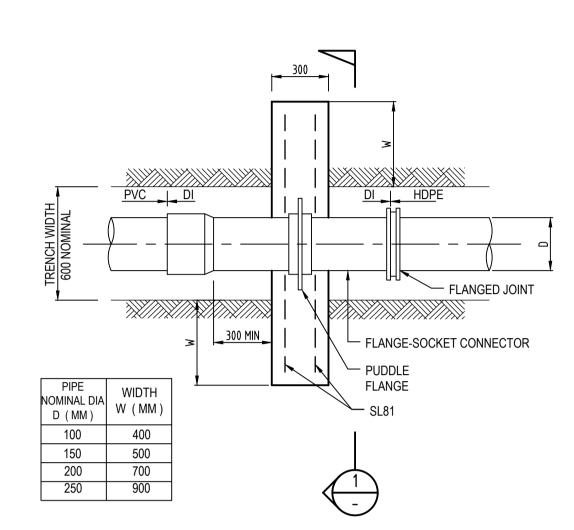
- ALL PIPE RISERS SHALL BE SURROUNDED BY A MINIMUM 300mm OF COMPACTED EMBEDMENT MATERIAL EXTENDING UP TO CONCRETE SPACER RING.
- PM1/20 = 20mm CLASS 1 QUARRIED PAVEMENT MATERIAL (PM1/20QG)
- PM2/20 = 20mm CLASS 2 PAVEMENT MATERIAL.
- SMDD = STANDARD MAXIMUM DRY DENSITY (AS 1289.5.1.1). MMDD = MODIFIED MAXIMUM DRY DENSITY (AS 1289.5.2.1).
- 6. IF THE TS 4 SAND DOES NOT DISPLAY A DEFINED MOISTURE-DENSITY CURVE (SEE NOTE 1. OF AS 1289.5.5.1) THEN THE DENSITY INDEX (ID) METHOD (AS 1289.5.6.1) SHALL BE USED FOR COMPACTION CONTROL - AN ID OF 90% SHALL BE TAKEN AS EQUIVALENT TO 100% OF SMDD.
- 7. AC ASPHALIC CONCRETE SURFACE TO MATCH THE EXISTING. THE AC SHALL EXTEND 100mm EITHER SIDE OF THE EXCAVATED TRENCH AND THE OUTER EDGE SHALL BE SAW CUT.
- DIT ROAD REINSTATEMENT SHALL BE TO DTEI STANDARD SPECIFICATION PART 208. MINIMUM PIPE COVER FOR DTEI ROAD SHALL BE 1000mm UNLESS SHOWN OTHERWISE ON DRAWINGS

### TRENCH FLOOR PREPARATION

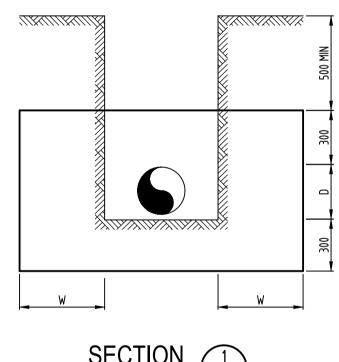
- ENSURE THAT THE TRENCH FLOOR IS SMOOTH AND FIRM, AND WITHIN THE DESIGN TRENCH FLOOR LEVEL LIMITS OF 80mm MINIMUM TO 150mm MAXIMUM BELOW THE BOTTOM OF THE PIPE, BEFORE PLACING ANY BEDDING.
- IF THE TRENCH FLOOR IS IN FIRM NATURAL SOIL AND AN EXCAVATOR IS BEING USED, IT WILL NORMALLY BE SUFFICIENT TO TRIM IT SMOOTH WITH THE EXCAVATOR BUCKET.
- IF THE TRENCH FLOOR IS IN ROCK, BACKFILL BETWEEN PEAKS OVER 30mm HIGH WITH SAND COMPACTED TO 100%
- OF SMDD BEFORE PLACING ANY BEDDING
- IF THE TRENCH FLOOR HAS BEEN OVER EXCAVATED BELOW DESIGN TRENCH FLOOR LEVEL, BACKFILL WITH SAND COMPACTED TO 100% OF SMDD TO BRING IT BACK UP TO DESIGN TRENCH FLOOR LEVEL BEFORE PLACING ANY BEDDING.
- REMOVE LOOSE SOIL OR ROCK RUBBLE FROM THE FLOOR OF THE TRENCH.
- IF THE TRENCH FLOOR WHOLLY OR PARTIALLY CONSISTS OF: VERY SOFT CLAY, LOOSE SAND, OLD OR NON-ENGINEERED FILL, OR REFUSE, OR HAS ISOLATED OUTCROPS OF ROCK IN IT, OR HAS BEEN DISTURBED BY GROUNDWATER INFLOW, CONSULT THE SUPERINTENDENT OR REFER TO TECHNICAL SPECIFICATIONS.



**TYPE 2 REINSTATMENT** LIGHT TRAFFIC



### PVC/PE TRANSITION THRUST BLOCK DETAIL



S.RATCLIFF TEAM LEADER WATER INFRASTRUCTURE

ALEXANDRINA COUNCIL

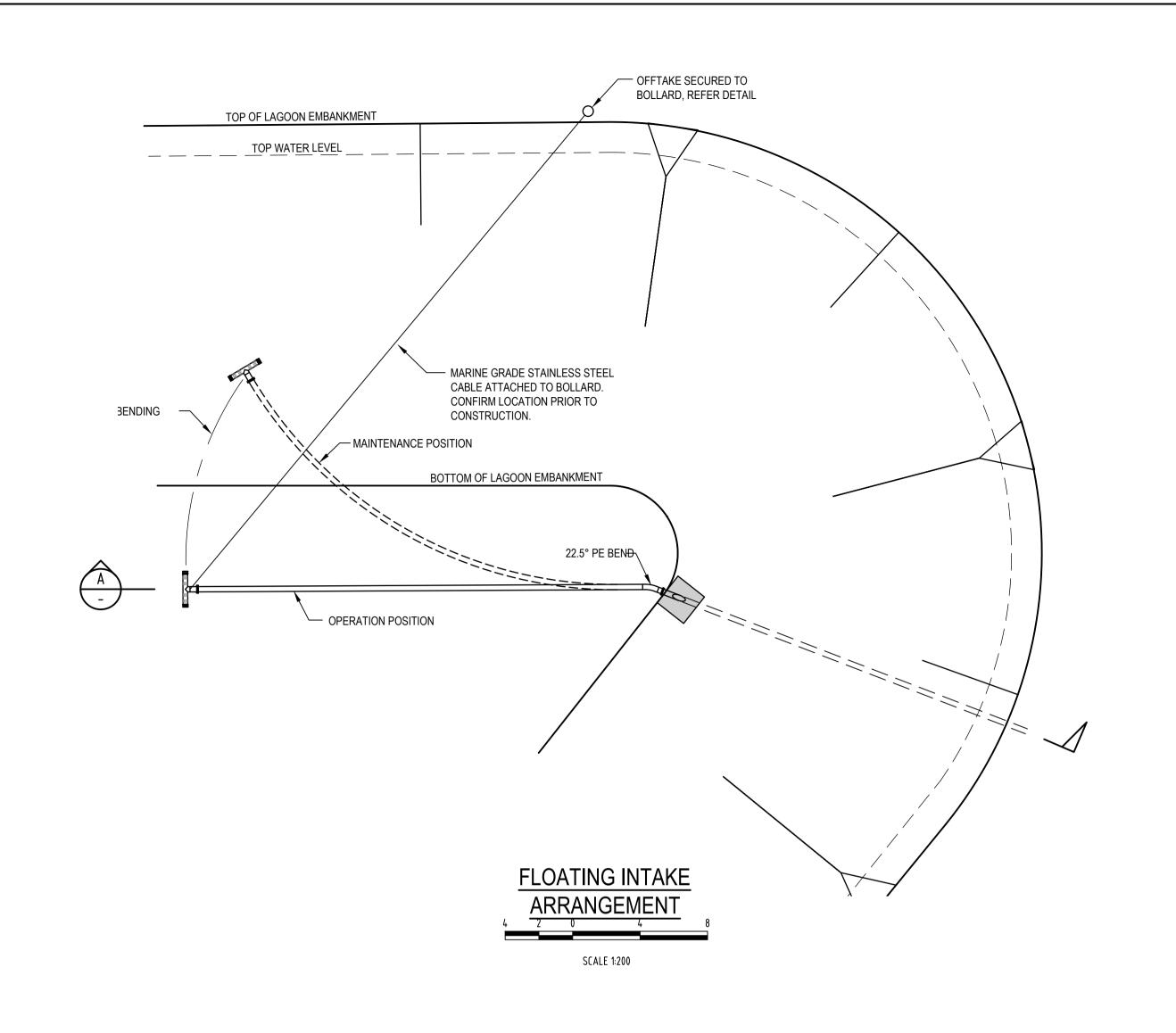
Ph:(08) 8555 7000

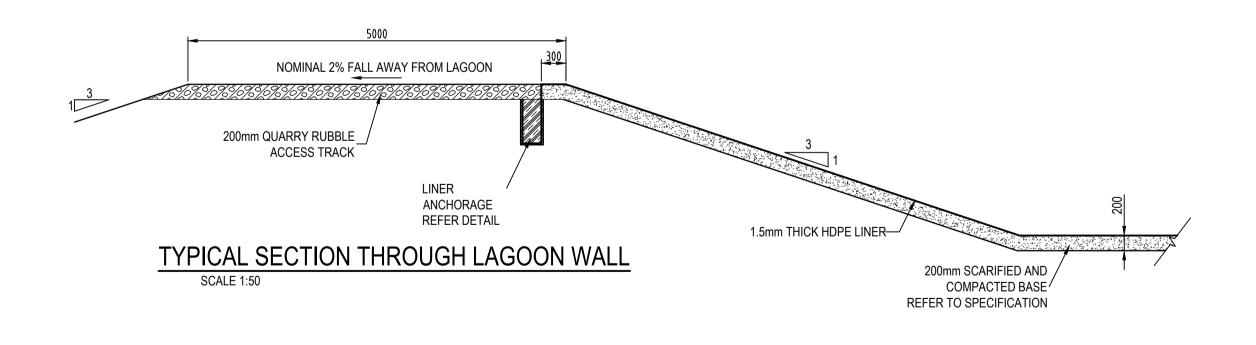
11 Cadell Street P0 Box 21 G00LWA SA 5214 ABN: 20 785 405 351

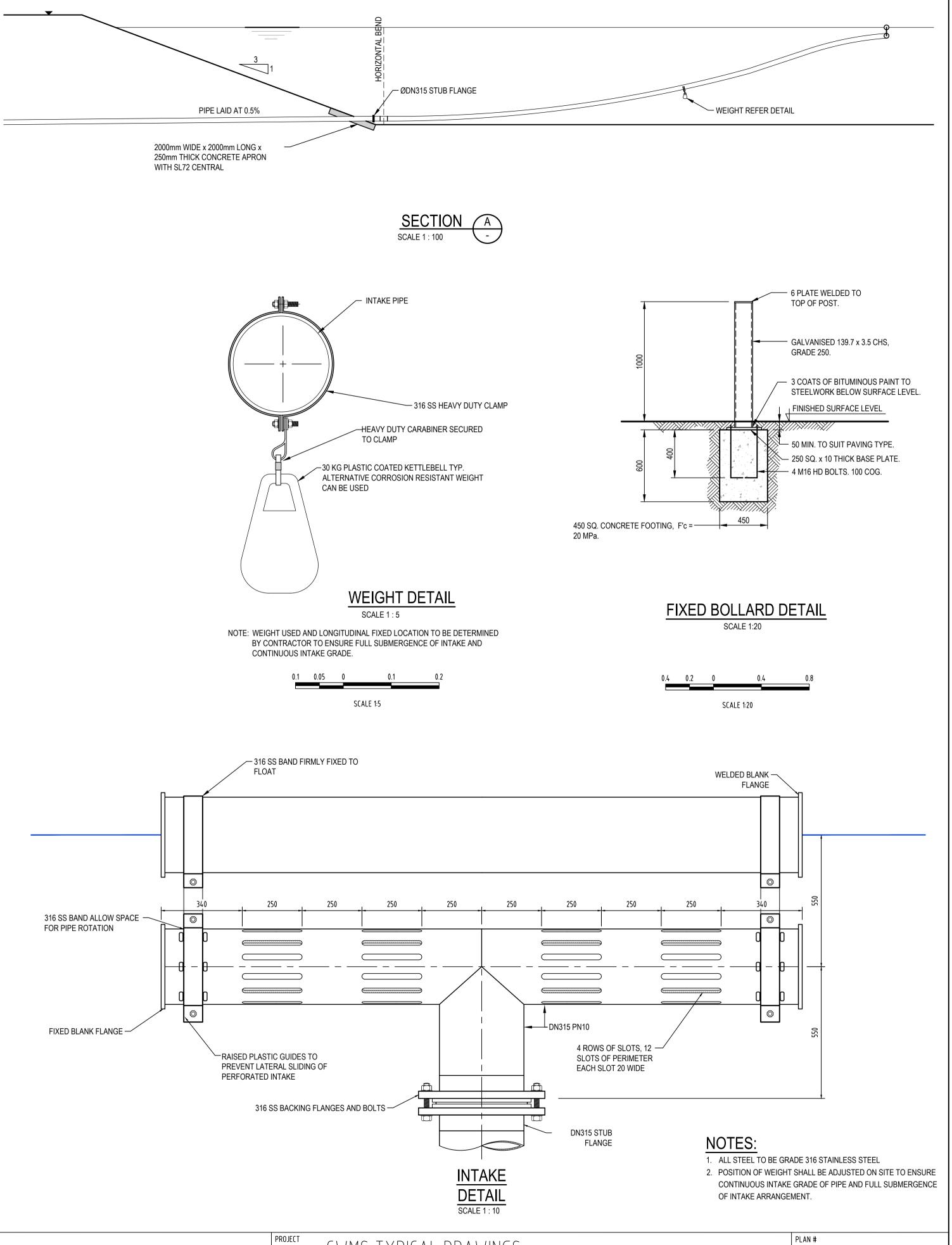




PRO.	CWMS TYPICAL DRAWING	PLAN #	
	CWITS TIFICAL DNAWING	AC-CWMS	-SD-
TITL	EXCAVATION, EMBEDMENT, PIPE COVER AND TRENCH FILL DETAILS	SHEET 17	REV







APP'D S.RATCLIFF DATE TEAM LEADER WATER
INFRASTRUCTURE

ALEXANDRINA COUNCIL

Ph:(08) 8555 7000 11 Cadell Street PO Box 21 GOOLWA SA 5214 ABN: 20 785 405 351





PROJECT	CWMS TYPICAL DRAWINGS	PLAN # AC-CWMS	-SD
TITLE	FLOATING INTAKE DETAIL	SHEET 18	REV

